

# **Technical documentation**





**LWD** 

Linear wall-mounted swirl air diffuser

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## **PERFORMANCE DATA**

- LWD-...625-125... at 35 dB(A) 125 m³/h (35 l/s)
- LWD-...1025-125-... at 35 dB(A) 250 m³/h (69 l/s)
- LWD-...-625-225-... at 35 dB(A) 250 m³/h (69 l/s)
- LWD-...-1025-225-... at 35 dB(A) 500 m<sup>3</sup>/h (139 l/s)

## **SPECIAL FEATURES**

- Suitable for supply air only
- Mounted directly into ducts or with plenum box
- Supply air ΔT to -8 K



### **FUNCTION AND USE**

The SCHAKO linear wall-mounted swirl air diffuser LWD for diverse requirements was developed for use in supply air systems.

The advanced and well-designed construction of the linear wall-mounted swirl air diffuser LWD allows high throw speeds at low noise levels. The high throw speeds result in good penetration depth of the room to be ventilated. This ensures that fresh air is circulated throughout the whole room and not just near the supply air grille itself. A further advantage of the linear wall-mounted swirl air diffuser LWD is that the entire air jet is split into a large number of individual jets, thus ensuring a high level of induction. The temperatures and velocities of the individual jets are very quickly reduced. This means that on the one hand the supply air does not drop into the occupied area in cooling mode and, on the other hand the air does not rise too fast towards the ceiling in heating mode. The LWD wall-mounted swirl air diffuser with individually and manually adjustable nozzles enables individually adjustable air jets (45° swivelling range), depending on the requirement. Manual adjustment of the individual nozzles from the front is easy after removing the cover grille.

The linear wall-mounted swirl air diffuser LWD is suitable for installation directly into ducts. At an extra charge, a plenum box can be mounted. The damper in the spigot of the plenum box (at an extra charge) serves for easy air volume regulation.

All models can be used in 100% to 40% VAV systems.

### LWD

### **TECHNICAL DOCUMENTATION**

Function and use | Models

### **MODELS**

LWD-Q-... for installation in walls/ducts/plenum

box, individually adjustable nozzles

LWD-...-6-... hexagonal design
LWD-...-125-... one row of nozzles
LWD-...-225-... two rows of nozzles
LWD-...-N-... single design

## **MOUNTING**

- -- Screw mounting (-SM)
  - screws must be provided on site

### **PROCESSING**

## **Faceplate**

- -- sheet steel (-SB), painted to:
  - in RAL colour 9010 (-9010, white, standard)
  - in a different RAL colour, freely selectable (-xxxx) (always 4 digits)

## Frame/Nozzle plate

-- sheet steel (-SB), painted to:

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- in RAL colour 9010 (-9010, white, standard)
- in a different RAL colour, freely selectable (-xxxx) (always 4 digits)

### nozzles

- -- Plastic:
  - similar to RAL colour 9010 (white, standard) (-DW)
  - similar to RAL colour 9005 (black) (-DS)
  - similar to RAL colour 9006 (white aluminium) (-DA)



### **TECHNICAL DOCUMENTATION**

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Accessories |

### **ACCESSORIES**

## Plenum box (-AK-58-...)

Rectangular design, made of galvanised sheet steel (-SV), housing with round connection spigot and mounting brackets.

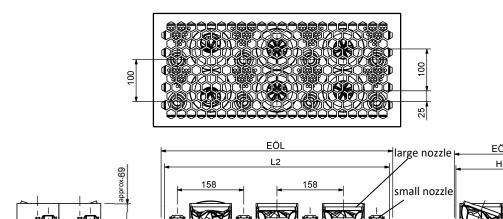
- Length:
  - 625 mm (-00625)
  - 1025 mm (-01025)
- -- Height:
  - 125 mm (-125)
  - 225 mm (-225)
- -- Single / band design:
  - single design (-N)
- -- Mounting:
  - screw mounting (-SM) (screws must be provided on site)
- -- Damper:
  - without damper (-DK0) (standard).
  - with damper (-DK2), made of galvanised sheet steel, in plenum box housing, with cable-operated adjustment, for easy air volume regulation.
- -- Rubber lip seal:
  - without rubber lip seal (-GD0) (standard).
  - with rubber lip seal (-GD1) made of special rubber, at the connection spigot.
- -- Insulation:
  - without insulation (-I0) (standard).
  - with internal insulation (-li), thermal insulation inside the plenum box.
  - with external insulation (-la), thermal insulation at the outside of the plenum box.
- -- Height of plenum box:
  - Standard height of plenum box (-KHS).
  - Height of box in mm, freely selectable (-xxx) (minimum height [KHS] for spigot position S1 and standard box neck (75 mm) = spigot diameter D + 172 mm, minimum height [KHS] for spigot length S0 min. 200 mm) (always 3 digits).
- -- Spigot diameter:
  - Standard spigot diameter (-SDS).
  - Spigot diameter (øD) in mm, freely selectable (-xxx, always with 3 digits).
- -- Spigot position:
  - Spigot from above (-S0).
  - Lateral spigot on the plenum box (-S1) (standard).

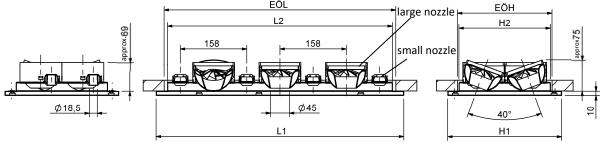
## LWD **TECHNICAL DOCUMENTATION**

Dimensions |

## **DIMENSIONS**

LWD-Q-6-...-N-...





### Available sizes of LWD-Q-6-...

L	L1	L2
625	589	535
1025	1063	1009

Н	H1	H2
125	163	109
225	271	218

All combined lengths and heights available.

Special dimensions not available!

EÖL = installation opening in the length section (L2 + 16 mm)

EÖH = installation opening in the height section (H)

Screw mounting (-SM), see page 6.

## Number of nozzles LWD-Q-...

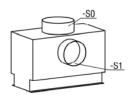
		L		
		625	1025	
	125	3 large nozzles 4 small nozzles	6 large nozzles 7 small nozzles	
н	225	6 large nozzles 8 small nozzles	12 large nozzles 14 small nozzles	



## **DIMENSIONS OF ACCESSORIES**

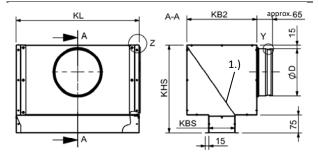
## Plenum box (-AK-58-...)

## **Spigot position**

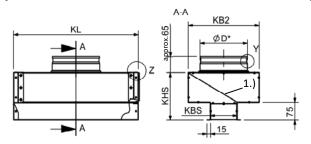


- Lateral spigot on the plenum box (-S1, standard)
- Spigot from above (-S0)

## with lateral spigot on the plenum box (-S1, standard)



## With spigot from above (-S0)



## 1.) Air diffuser plate

### Available sizes of AK-58-...

Н	L	KL	KHS (-S1)	KHS (-S0)	KBS	KB2	øD (-S1 / -S0)
125	625	546	370		118	297	1 x dia. 198
125	1025	1020	370	200	118	297	1 x dia. 198
225	625	546	420	200	227	347	1 x dia. 248
225	1025	1020	420		227	347	1 x dia. 248

Minimum height of KHS for spigot position -S1 and for standard box neck (75 mm):

KHS min. = dia. D + 172 mm

Minimum height of KHS for spigot position -S0:

KHS min. 200 mm

Minimum width of KB2 for spigot position -S0:

KB2 min. = dia. D + 30 mm

Minimum difference between KBS and KB2 = 40 mm

The KBS dimension cannot be changed.

### LWD

## **TECHNICAL DOCUMENTATION**

Dimensions of accessories

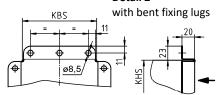
### Plenum box mounting:

### **Detail Z**

State of delivery with fitted mounting brackets

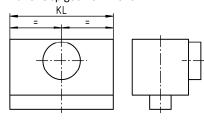


## Detail Z

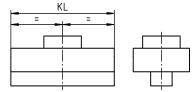


### **Number of spigots:**

Lateral spigot (S1) (standard) with one spigot from front



Spigot from above (S0) with one spigot from above



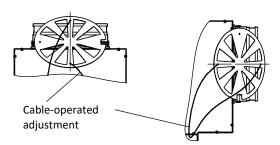
## Installation opening with plenum box AK-58-...

EÖL = installation opening in the length section (L2 + 16 mm) EÖH = installation opening in the height section (KBS+7)



## Damper (-DK0/-DK2), for AK-58-...

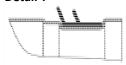
- -- without damper (-DK0) (standard)
- -- with damper and cable-operated adjustment (-DK2)
- DK2 (with cable-operated adjustment) Spigot from above -S0 Lateral spigot on box -S1



## Rubber lip seal (-GD0/-GD1), for AK-58-...

- -- without rubber lip seal (-GD0) (standard)
- -- with rubber lip seal (-GD1), made of special rubber

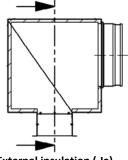
### **Detail Y**



## Insulation (-I0/-Ii/-Ia), for AK-58-...

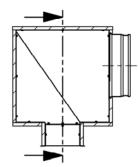
- -- without insulation (-I0) (standard)
- -- with internal insulation (-Ii)
- -- with external insulation (-la)

## Internal insulation (-Ii)





External insulation (-Ia)





### LWD

## **TECHNICAL DOCUMENTATION**

Dimensions of accessories | Mounting options

## **MOUNTING OPTIONS**

## Screw mounting (-SM)

## for installation in walls/ducts/plenum box

LWD-Q-6-...-N-... 1.) top bottom

1.) Indentation for slotted shallow-raised countersunk-head tapping screw DIN ISO 7051 pitch 3.9 (on site)

L	L3
625	584.5
1025	1058.5





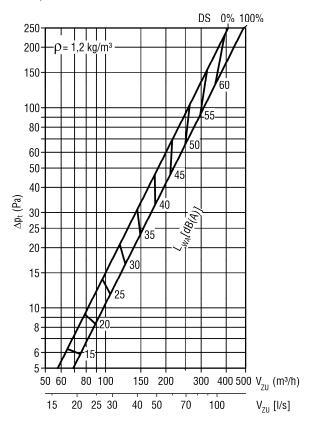
## **TECHNICAL DOCUMENTATION**

Technical data

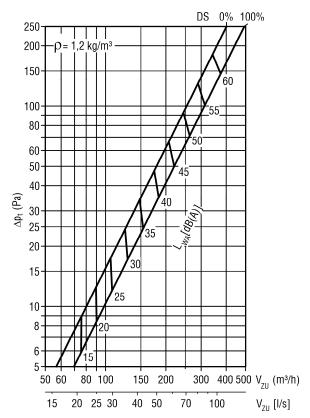
## **TECHNICAL DATA**

## Pressure loss and noise level

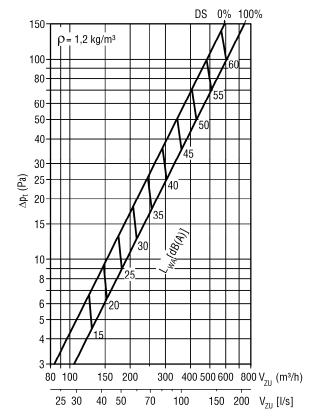
LWD-Q-6-...-00625-125-...-AK-58-...-S1



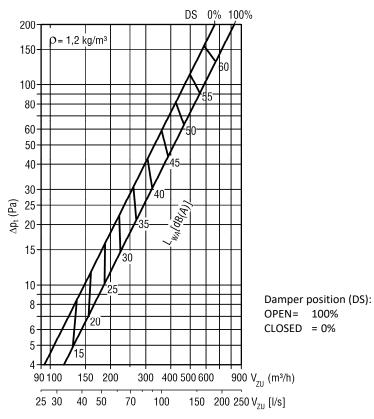
## LWD-Q-6-...-00625-125-...-AK-58-...-S0



LWD-Q-6-...-00625-225-...-AK-58-...-S1

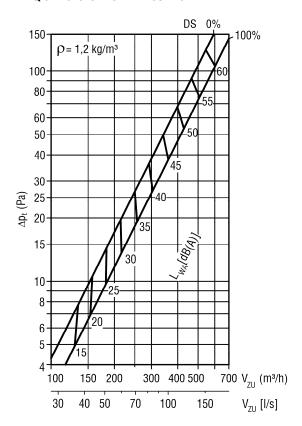


LWD-Q-6-...-00625-225-...-AK-58-...-S0

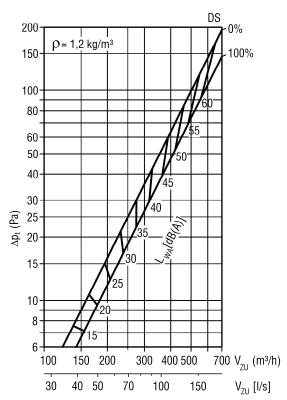




### LWD-Q-6-...-01025-125-...-AK-58-...-S1



## LWD-Q-6-...-01025-125-...-AK-58-...-S0

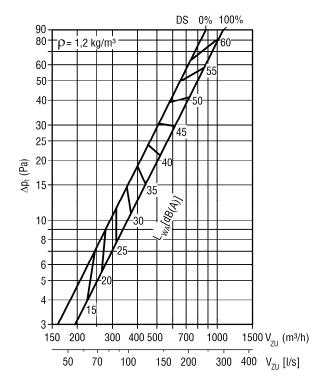


### LWD

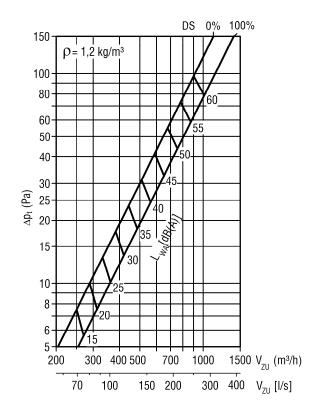
## **TECHNICAL DOCUMENTATION**

Technical data

### LWD-Q-6-...-01025-225-...-AK-58-...-S1



### LWD-Q-6-...-01025-225-...-AK-58-...-S0



Damper position (DS):

OPEN= 100%

CLOSED = 0%



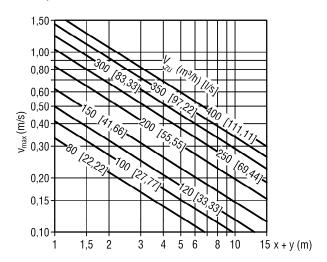
## **TECHNICAL DOCUMENTATION**

Technical data

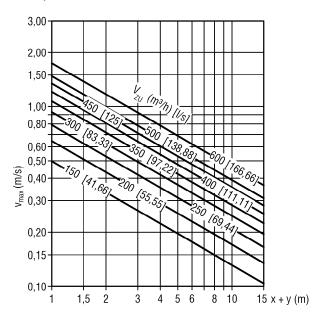
## Maximum end velocity of jet (isotherm)

with coanda effect, straight throw slightly upwards

## LWD-Q-6-...-00625-125-...



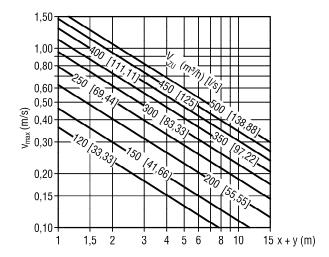
## LWD-Q-6-...-00625-225-...



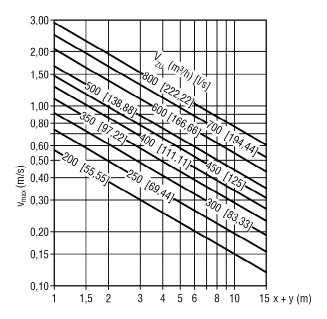
Correction factor for diverging air throw, upward throw

correction factor for diverging air throw, upward thro			
Н	L	KF (-)	
125	625	$v_{max}$ (m/s) × 0.85	
125	1025	$v_{max}$ (m/s) × 0.87	
225	625	$v_{max}$ (m/s) × 0.58	
225	1025	$v_{max}$ (m/s) × 0.63	

### LWD-Q-6-...-001025-125-...



LWD-Q-6-...-01025-225-...



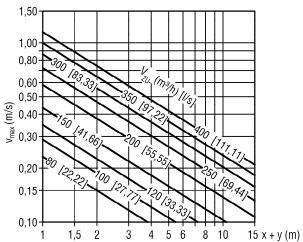


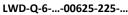
## **TECHNICAL DOCUMENTATION**

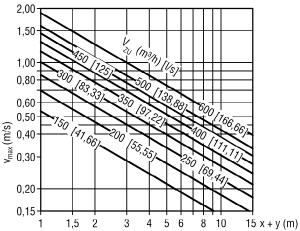
Technical data

## without coanda effect, straight throw slightly upwards

## LWD-Q-6-...-00625-125-...



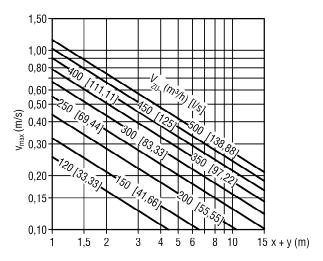




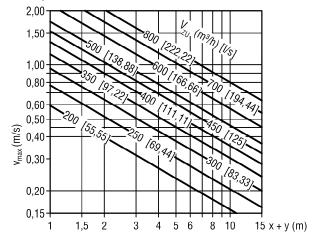
Correction factor for diverging air throw, upward throw

Н	L	KF (-)
125	625	v <sub>max</sub> (m/s) × 0.87
125	1025	V <sub>max</sub> (111/5) × 0.67
225	625	v <sub>max</sub> (m/s) × 0.63
225	1025	V <sub>max</sub> (111/5) × 0.05

## LWD-Q-6-...-01025-125-...



### LWD-Q-6-...-01025-225-...





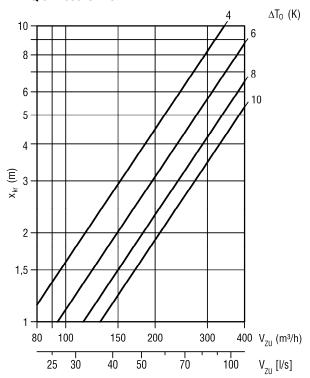
## **TECHNICAL DOCUMENTATION**

Technical data

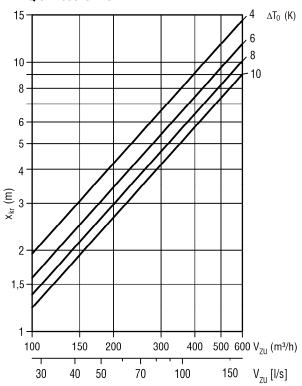
## critical throw

with coanda effect, straight throw slightly upwards

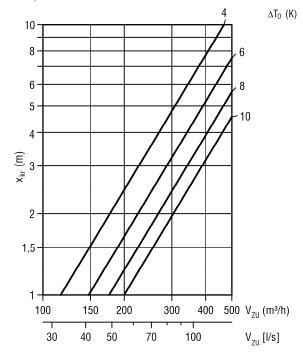
## LWD-Q-6-...-00625-125-...



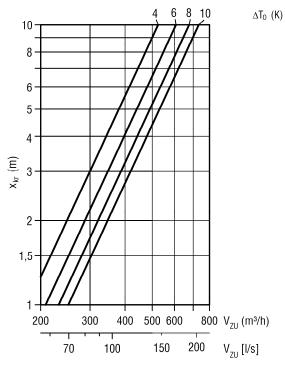
## LWD-Q-6-...-00625-225-...



LWD-Q-6-...-001025-125-...



LWD-Q-6-...-01025-225-...



Correction factor for diverging air throw, upward throw

8			
Н	L	KF (-)	
125	625	X <sub>kr</sub> (m) x 0.62	
125	1025	X <sub>kr</sub> (m) x 0.85	
225	625	X <sub>kr</sub> (m) x 0.70	
225	1025	X <sub>kr</sub> (m) x 0.77	

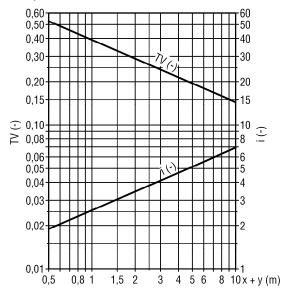
## **TECHNICAL DOCUMENTATION**

Technical data

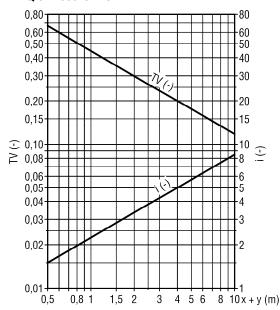
## Induction ratios and temperature ratios

with coanda effect, straight throw slightly upwards

## LWD-Q-6-...-00625-125-...



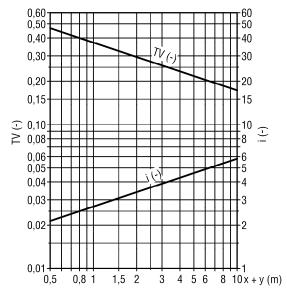
### LWD-Q-6-...-00625-225-...



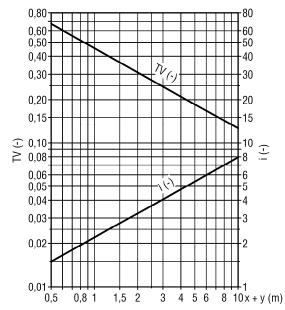
## Correction factor for diverging air throw, upward throw

	and an arrangement and arrangement arrange		
Н	L	KF (-)	
125	625	TV (-) x 0.62	
125	1025	TV (-) x 0.65	
225	625	TV (-) x 0.69	
225	1025	TV (-) x 0.58	

### LWD-Q-6-...-001025-125-...



## LWD-Q-6-...-01025-225-...



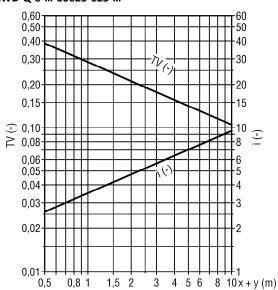
## Correction factor for diverging air throw, upward throw

Н	L	KF (-)
125	625	i (-) x 1.61
125	1025	i (-) x 1.55
225	625	i (-) x 1.45
225	1025	i (-) x 1.71

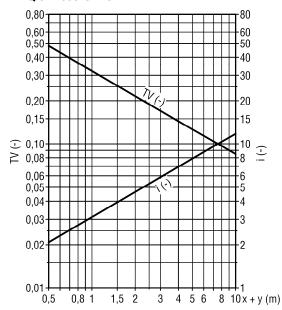


## without coanda effect, straight throw slightly upwards

## LWD-Q-6-...-00625-125-...



## LWD-Q-6-...-00625-225-...



### Correction factor for diverging air throw, upward throw

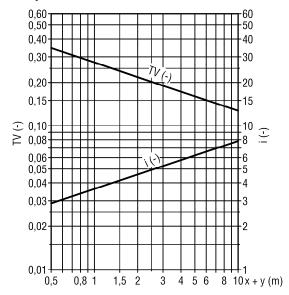
		· · ·
Н	L	KF (-)
125	625	TV (-) x 0.62
125	1025	TV (-) x 0.65
225	625	TV (-) x 0.69
225	1025	TV (-) x 0.58

### LWD

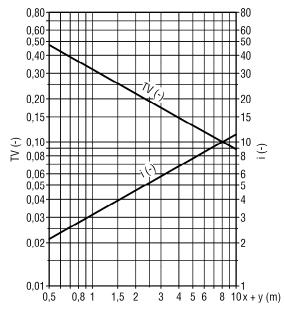
## **TECHNICAL DOCUMENTATION**

Technical data

### LWD-Q-6-...-01025-125-...



### LWD-Q-6-...-01025-225-...



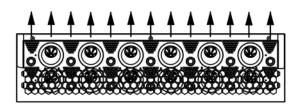
## Correction factor for diverging air throw, upward throw

correction factor for arreiging an amou, appraira amo					
Н	L	KF (-)			
125	625	i (-) x 1.61			
	1025	i (-) x 1.55			
225	625	i (-) x 1.45			
	1025	i (-) x 1.71			

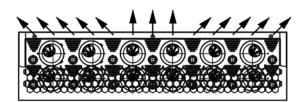


## Air throw

straight throw slightly upwards



diverging throw upwards



LWD

## **TECHNICAL DOCUMENTATION**

Technical data | Legend

## **LEGEND**

 $(m^3/h)[l/s] = supply air volume$  $V_{\text{ZU}}$  $(m^3/h)[l/s] =$ total air jet volume at point x  $V_{\boldsymbol{X}}$ max. End velocity of jet (m/s)  $v_{\text{max}}$ horizontal + vertical throw х+у (m) critical throw (m)  $\boldsymbol{x}_{kr}$ 

supply air temperature (°C)  $t_{\text{ZU}} \\$ (°C) room temperature  $\mathsf{t}_{\mathsf{R}}$  $\Delta p_t$ (Pa) pressure loss  $A_{stirn}$ (m<sup>2</sup>)face area KF Correction factor (-)

[dB(A)] A-weighted sound power level

 $(kg/m^3)$ density

induction ratio (i =  $V_X / V_{ZU}$ ) (-) temperature ratio (TV =  $\Delta T_X / \Delta T_O$ ) TV (-)

length L (mm) = Н (mm) Height

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Х

 $\Delta T_0$ temperature difference between supply air (K)

temperature and room temperature

 $(\Delta T_0 = t_{ZU} - t_R)$ (m) horizontal throw DS (-) Damper position



## **TECHNICAL DOCUMENTATION**

Order code LWD |

### **ORDER CODE LWD**

01	02	03	04	05	06
Туре	Model	Faceplate	Length	Height	Single / band design
Example					
LWD	-Q	-6	-01025	-125	-N

07	08	09	10	11
Material	Faceplate coating	Nozzle plate paint	Nozzle colour	Mounting
-SB	-9010	-9005	-DS	-SM

### Sample

### LWD-Q-6-01025-125-N-SB-9010-9005-DS-SM

Linear wall-mounted swirl air diffuser LWD | For installation in walls/ducts/plenum box | Hexagonal design | Grille length: 1,025 mm | One row of nozzles | Single design | Sheet steel | Painted in RAL colour 9010 (white) | Painted in RAL colour 9005 (black) | Plastic, similar to RAL colour 9005 (black) | With screw mounting

### **ORDER DETAILS**

01 - Type

LWD = linear wall-mounted swirl air diffuser LWD

02 - Model

Q = for installation in walls/ducts/plenum box

03 - Faceplate

6 = hexagonal design

04 - Length

00625 = grille length 625 mm 01025 = grille length 1025 mm

05 - Height

125 = one row of nozzles 225 = two rows of nozzles

06 - Single / band design

N = single design

07 - Material

SB = sheet steel

08 - Faceplate coating

9010 = painted in RAL colour 9010 (white, standard) xxxx = painted in a different RAL colour, freely selectable

(always 4 digits)

09 - Nozzle plate paint

9010 = painted in RAL colour 9010 (white, standard) xxxx = painted in a different RAL colour, freely selectable

(always 4 digits)

10 - Nozzle colour

DW = plastic, similar to RAL colour 9010 (white)

(standard)

DS = plastic, similar to RAL colour 9005 (black)
DA = plastic, similar to RAL 9006 (white aluminium)

11 - Mounting

SM = screw mounting



### **TECHNICAL DOCUMENTATION**

Order code AK |

### **ORDER CODE AK**

01	02	03	04	05	06	07	08
Туре	Air diffuser	Length	Height	Single / band design	Mounting	Material	Damper
Example							
AK	-58	-00625	-125	-N	-SM	-SV	-DK2

09	10	11	12	13
Rubber lip seal	Insulation	Height of plenum box	Spigot diameter	Spigot position
-GD1	-10	-KHS	-SDS	-S0

All fields must be filled when ordering.

### Sample

## AK-58-00625-125-N-SM-SV-DK2-GD1-I0-KHS-SDS-S0

Plenum box, rectangular design I for wall-mounted swirl air diffuser LWD I grille length: 625 mm I grille height: 125 mm I single design I screw mounting I galvanised sheet steel I with damper and cable-operated adjustment I with rubber lip seal I without insulation I standard height of box I standard spigot diameter I spigot from above

### **ORDER DETAILS**

01 - Type

AK = plenum box, rectangular design

02 - Air diffuser

58 = for wall-mounted swirl air diffuser LWD

03 - Length

00625 = grille length 625 mm 01025 = grille length 1025 mm

04 - Height

125 = grille height 125 mm 225 = grille height 225 mm

05 - Single / band design

N = single design

06 - Mounting

SM = screw mounting (screws must be provided on site)

07 - Material

SV = galvanised sheet steel

08 - Damper

DKO = without damper (standard)

DK2 = with damper and cable-operated adjustment

09 - Rubber lip seal

GD0 = without rubber lip seal (standard)

GD1 = with rubber lip seal

10 - Insulation

IO = without insulation (standard)
Ii = With internal insulation
Ia = With external insulation

11 - Height of plenum box

KHS = standard height of plenum box

height of box in mm, freely selectable (always 3 digits) (minimum height [KHS] for spigot position S1 and standard box neck (75 mm) = spigot diameter D + 172 mm, minimum height [KHS] for spigot position S0 is min. 200 mm).

12 - Spigot diameter

SDS = standard spigot diameter

xxx = spigot diameter (D) in mm, freely selectable

(always 3 digits)

**13 - Spigot position** S0 = spigot from above

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S1 = lateral spigot on the plenum box (standard)



### **SPECIFICATION TEXT**

The SCHAKO linear wall-mounted swirl air diffuser LWD was developed for use in supply air systems. It is especially suitable for the air conditioning of rooms with high comfort requirements. The highly inductive introduction of supply air by multiple nozzles with in-built swirl discs creates a very good air throw pattern with a low sound power level.

High induction ensures that fresh air is circulated through the whole room and not just near the supply air diffuser. A further advantage of the linear wall-mounted swirl air diffuser LWD is that the entire air jet is divided into a large number of individual jets, thus achieving a high level of induction. The temperatures and velocities of the individual jets are very quickly reduced. This means that, on the one hand, the jet does not drop into the occupied area in cooling mode and, on the other hand, the jet ensures excellent functioning in heating mode. The LWD linear wall-mounted swirl air diffuser with individually and manually adjustable nozzles allows for an individually adjustable air jet (45° swivelling range), depending on the requirement. Manual adjustment of the individual nozzles from the front is easy following toolless dismounting of the faceplate, which is connected to the nozzle plate with a magnetic fastener.

High flexibility through a wide range of installation options. Installation in walls, plenum boxes and ducts. Cooling and heating modes are possible. Suitable for use in 100% to 40% VAV systems. The nozzle mounting plate is connected to the plenum box or air duct via screw mounting. Product: SCHAKO **type LWD-...** 

### Model:

- for installation in walls/ducts/plenum box (-Q).

### Faceplate:

- hexagonal design (-6)

## Length:

- 625 mm (-00625)
- 1025 mm (-01025)

### Height:

- nozzles, 1 row (-115)
- nozzles, 2 rows (-215)

### Single / band design:

single design (-N)

### Material / paint:

- Sheet steel (-SB):

### Faceplate coating:

- painted in RAL colour 9010 (white, standard) (-9010).
- painted in a different RAL colour, freely selectable (-xxxx) (always 4 digits)

## Nozzle plate paint:

- painted to RAL colour 9005 (black, standard) (-9005).
- painted in a different RAL colour, freely selectable (-xxxx) (always 4 digits)

### LWD

### **TECHNICAL DOCUMENTATION**

Specification text |

### Nozzle colour:

- Plastic:
  - similar to RAL colour 9010 (white) (standard) (-DW).
  - similar to RAL colour 9005 (black) (-DS).
  - similar to RAL colour 9006 (white aluminium) (-DA).

### Mounting:

- Screw mounting (-SM)
  - screws must be provided on site.

### Accessories:

- Plenum box, in rectangular design, made of galvanised sheet steel (-SV), housing with round connection spigot and mounting brackets.
  - Grille length:
    - 625 mm (-00625)
    - 1025 mm (-01025)
  - Grille height:
    - 115 mm (-115)
    - 215 mm (-215)
  - Single / band design:
    - single design (-N).
  - Mounting:
    - Screw mounting (-SM) (standard, screws must be provided on site).
  - Damper:
    - without damper (-DK0) (standard).
    - with damper (-DK2), made of galvanised sheet steel, in plenum box housing, with cable-operated adjustment, for easy air volume regulation.
  - Rubber lip seal:
    - without rubber lip seal (-GD0) (standard).
    - with rubber lip seal (-GD1) made of special rubber, at the connection spigot.
  - Insulation:
    - without insulation (-I0) (standard).
    - with internal insulation (-li), thermal insulation inside the plenum box.
    - with external insulation (-la), thermal insulation at the outside of the plenum box.
  - Height of plenum box:
    - Standard height of plenum box (-KHS).
    - Height of box in mm, freely selectable (always 3 digits) (minimum height [KHS] for spigot position S1 and for standard box neck (75 mm) = spigot diameter D + 172 mm, minimum height [KHS] for spigot position S0 is min. 200 mm).
  - Spigot diameter:
    - Standard spigot diameter (-SDS).
    - spigot diameter (øD) in mm, freely selectable (-xxx, always with 3 digits)
  - Spigot position:

- Spigot from above (-S0).
- Lateral spigot on the plenum box (-S1) (standard).