

Multi-Leaf Damper нк



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Description	
Mounting instructions	
Construction	
Model	
Accessories	
Cleaning of stainless steel models	
Models and dimensions	5
Dimensions	
Dimensions of accessories	
Technical data	
Volumetric flow range	
Pressure loss and noise level	
Selection actuator / servo cylinder	
Legend	
Order details	
Specification texts	



Description

Application range

Multi-leaf dampers type HK are used in air-conditioning and ventilation systems as control, throttle or shut-off dampers to control pressure and volumetric flow.

The **flow-favouring blades are adjusted together, rotating in opposite directions**, via external plastic gear wheels. The external arrangement of the gears has the advantage that, in comparison with internally arranged gears exposed to the air flow, they do not become dirty that quickly. A cover plate protects the gear wheels from outside dirt and reduces the personal accident danger during assembly or maintenance.

The multi-leaf dampers type HK are suitable for a maximum pressure of up to 1000 Pa.

For maintenance, service, retrofitting, etc., inspection openings in sufficient number and size must be provided on-site.

Housing leakage according to DIN EN 1751, class B, at a duct pressure of up to 1000 Pa.

Adjustment

The multi-leaf dampers type HK can be adjusted either manually, electrically or pneumatically.

Temperature resistance

HK-P:	temperature-resistant to a max. of +80°C
HK-U:	temperature-resistant to a max. of +100°C
HK-K:	temperature-resistant to a max. of +120°C
Gear wheels:	temperature-resistant to a max. of +100°C
with electric actua	ator: -20°C < permissible ambient temperature < +50°C
with pneumatic se	ervo cylinder: -5°C < permissible ambient tem- perature < +60°C

Installation information

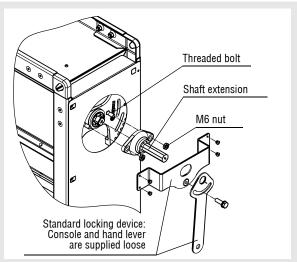
The multi-leaf dampers must not be tilted during installation. This could lead to problems with the adjusting mechanism or cause leakage.

It is recommended mounting the multi-leaf dampers while closed. To screw the multi-leaf damper to the duct, the cover plate on the operating side can be simply dismounted by loosening the Parker screw. After the multi-leaf damper has been screwed in, the cover plate must be replaced. To do this, the plate is attached to the housing by means of the lugs, screwed down and the lugs on the screw side are folded down.

Please note

The order number is always written on the topside on the multileaf damper.

Mounting instructions



- 1. Push shaft extension on to threaded bolt and fasten it with M6 nuts.
- 2. Fasten the console to the frame.
- 3. Place the hand lever on the shaft extension and fasten it.

The hand lever or actuator must be fitted on the same side as the gear wheel. If there is an odd number of blades, the actuating lever / actuator must be mounted on the central blade. If there is an even number of blades it must be mounted on one of the two central blades.

To fit the hand lever / actuator, the shaft extension must be inserted. If an actuator is mounted (on site), the console for manual adjustment must not be fastened.

Construction

- locking device
 - galvanised sheet steel
 - loose
- Hollow-body blades
 - Block adjustment in opposite directions
 - Galvanised sheet steel (-SV)
 - Stainless steel 1.4301 (V2A) (HK-K not possible) (-V2)
- Storage
 - Plastic bearing (HK-P)
 - Sintered bearing (HK-U)
 - Brass bearing (only H=100) (HK-K)
- Frame
 - Profiled sheet steel galvanised 1.5 mm, dimensionally stable (-SV)
 - Stainless steel 1.4301 (V2A) (HK-K not possible) (-V2)
 - with profile connection frame
 - with frame bores (at an extra charge): on one side (-RB1)
 - with frame bore (at at an extra charge): on two sides (- RB2)
 - Depth of the frame = 180 mm
- Gear wheels
 - Plastic, externally fitted



Model

- HK-P-with plastic bearingHK-U-with sintered bearingHK-K-with brass bearing (only H = 100 available)HK-...-R-Operating side right
- HK-...-L Operating side left

Accessories

- Add-on parts
 - Installation frame 35/35/4 with riveted wall anchors (-ER2)
 - Flat-steel counter frame 33/5 (-FG1)
 - Angular steel counter frame 30/30/3 (-WG1)
 - Locking device (-M001, only HK-U / HK-P), mounted to the multi-leaf damper.
- Shaft design (at an extra charge, not possible for HK-K) (-W02/ -W03)
- including bearing block
- Electric actuator, 2/3-point
 - 5 Nm, 24 V AC/DC (-E001) / 230 V AC (-E002)
 - 10 Nm, 24 V AC/DC (-E003) / 230 V AC (-E004)
 - 20 Nm, 24 V AC/DC (-E005) / 230 V AC (-E006)
 - 40 Nm, 24 V AC/DC (-E007) / 230 V AC (-E008)
- Electric actuator with spring return 2/3-point
 - 4 Nm, 24 V AC/DC (-E021) / 230 V AC (-E020), currentless OPEN
 - 4 Nm, 24 V AC/DC (-E021) / 230 V AC (-E020), currentless CLOSED
 - 10 Nm, 24 V AC/DC (-E027) / 230 V AC (-E029), currentless OPEN
 - 10 Nm, 24 V AC/DC (-E027) / 230 V AC (-E029), currentless CLOSED
 - 20 Nm, 24 V AC/DC (-E025) / 230 V AC (-E024), currentless OPEN
 - 20 Nm, 24 V AC/DC (-E025) / 230 V AC (-E024), currentless CLOSED
- Electric actuator 0-10 V (continuous)
 - 5 Nm, 24 V AC/DC (-E012) / 230 V AC (-E016)
 - 10 Nm, 24 V AC/DC (-E013) / 230 V AC (-E017)
 - 20 Nm, 24 V AC/DC (-E014) / 230 V AC (-E018)
 - 40 Nm, 24 AC/DC (-E015)
- Actuator with spring return, 0-10 V (continuous)
 - 4 Nm, 24 V AC/DC (-E023)
 - 10 Nm, 24 V AC/DC (-E028)
 - 20 Nm, 24 V AC/DC (-E026)
- Electric actuator with integrated limit switches
- limit switch
 - "CLOSED" (-ESZ)
 - "OPEN" (-ESA)
 - 2 limit switches, "CLOSED" and "OPEN" (-ES2)
- Pneumatic servo cylinder (not for HK-K)
 - Piston force 295 N (supply) / 247 N (return), 6 bar, doubleacting (-P001)
 - Piston force 753 N (supply) / 633 N (return), 6 bar, doubleacting (-P002)
 - including bearing block

Cleaning of stainless steel models Attention!

We would like to point out that for cleaning stainless steel models, only suitable cleaning materials may be used!

Note:

The gear wheels consists of the plastic PA6. The plastic PA 6 has the property of changing its dimensions as a function of the relative humidity. The gear wheels have been pre-conditioned for a standard climate of 23°C and a relative humidity of 50%. If the gear wheels are exposed permanently to a relative humidity of more than 60% over a longer period, the damper may run sluggishly. At a permanent relative humidity of under 40%, the gear wheels shrink, and the gear play may become too large. If the multi-leaf dampers are to be used in rooms in which the relative humidity is permanently <40% / >60%, we recommend using stainless steel gear wheels made of V2A (1.4301) instead of the plastic ones. Extra charge upon request.

Attention!

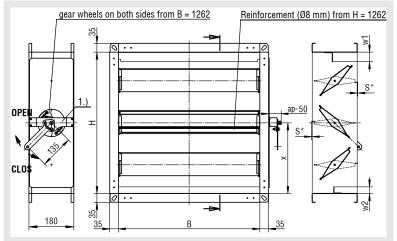
When using linkage adjustment (only available upon request) instead of adjustment by means of external gear wheels, the force required for adjustment is twice as high as with gear wheel adjustment.



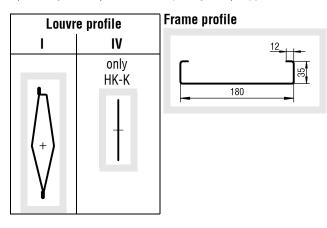
Models and dimensions

Dimensions

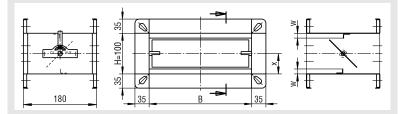
HK-P (with plastic bearing) **HK-U** (with sintered bearing)



*Projection length with a damper leaf position of 100% OPEN. 1.) Locking device (console and adjusting lever) supplied loose as standard.



HK-K (with brass bearing)



Available sizes HK-K

В	Н	Number of blades	W	X
201	100	1	10	50
225				
252				
318				
357	All co	mbined lengths and hei	ghts a	avail-
400	able.			

Available sizes HK-P / HK-U Standard series of dimensions

В	Н	Number of blades	w1	w2	X	S
201	201	1	24	13	101	3
225	225	1	36	25	113	3
252	252	1	12	12	126	36
318	318	1	12	12	159	60
357	357	2	18	7	95	
400	400	2	39	28	116	
449	449	2	64	53	141	
503	503	2	91	80	168	
565	565	3	38	27	283	
634	634	3	72	61	317	
711	711	4	27	16	272	
797	797	4	70	59	315	3
894	894	5	35	24	447	5
1003	1003	5	89	78	502	
1125	1125	6	66	55	646	
1262	1262	7	51	40	799	
1416	1416	8	44	33	624	
1588	1588	9	46	35	794	
1781	1781	10	59	48	974	
1998	1998	11	84	73	1167	

All combined lengths and heights available.

Available sizes HK-P / HK-U

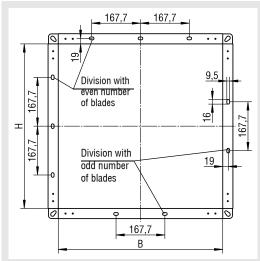
В	H	Number of blades	w1	w2	X	S
200	200	1	23	12	96	3
250	250	1	12	12	121	36
300	300	1	12	12	146	60
400	400	2	39	28	279	
500	500	2	89	78	329	
600	600	3	55	44	296	
800	800	4	72	61	478	
1000	1000	5	88	77	496	3
1200	1200	7	20	9	596	3
1400	1400	8	36	25	612	
1600	1600	9	52	41	796	
1800	1800	10	69	58	812	
2000	2000	11	85	74	996	

All combined lengths and heights available.

Note: The dimensions w1, w2 and x are rounded values!



Frame bore (-RB1/-RB2)



The number of holes does not include the 4 corner holes.

Bore

blades

0

0

0

1

1

2

3

4

5

7

8

9

10

Number of

blades

1

1

1

2 2

3

4

5

7

8

9

10

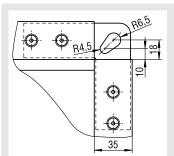
11

Number of holes

В	Н	Bore	Number of		В	Η
		blades	blades			
-	100	0	0	2	200	200
201	201	0	1	2	250	250
225	225	0	1	3	800	300
252	252	0	1	4	100	400
318		0	-	5	600	500
357	357	1	2	6	600	600
400	400	1	2	8	800	800
449	449	1	2	1	000	1000
503	503	1	2	1	200	1200
565	565	2	3	1	400	1400
634	634	2	3	1	600	1600
711	711	3	4	1	800	1800
797	797	3	4	2	000	2000
894	894	4	5			
1003	1003	4	5			
1125	1125	5	6			
1262	1262	6	7			
1416	1416	7	8			
1588	1588	8	9			
1781	1781	9	10			
1998	1998	10	11			

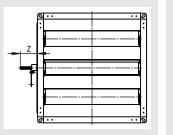
1998	1998	IU	11			
All co	mbine	d lengt	hs and	heights	available	

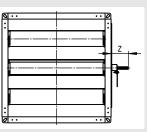
Corner angle



As standard. multi-leaf dampers are supplied with corner angles. The special form of the corner holes allows them to be connected to the connection systems available on the market (e.g. Metu system M 2/M 3)

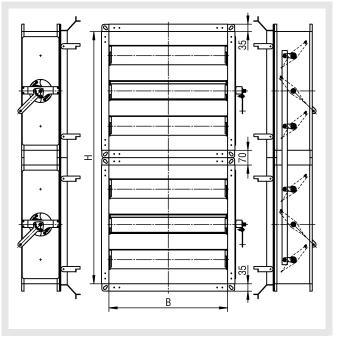
Shaft design (-W02/-W03) (not possible for HK-K) **Operating side left Operating side right**





Projection length z = max. 150 mm (at an extra charge).

Multi-leaf damper divided horizontally



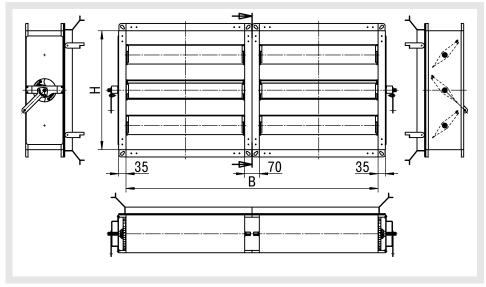
The above figure shows the division of multi-leaf dampers greater than 1998 mm and 2000 mm in height.

The blades in the two sections are joined by a coupling rod. The primed mounting frame 35/35/4 is only available in primed design.

Version: 05.05.2023



Multi-leaf damper divided vertically

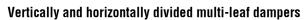


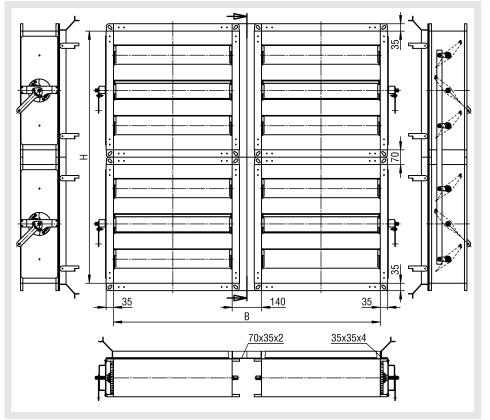
The figure opposite shows the division of multi-leaf dampers greater than 1998 mm and 2000 mm in width.

It is not possible to join the two sections.

Operating side $1 \times "$ on the left" and $1 \times "$ on the right".

All frames are supplied in primed design.





The figure opposite shows the division of multi-leaf dampers greater than 1998 mm and 2000 mm in width and height.

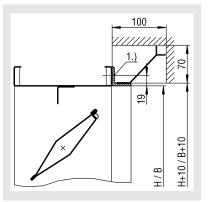
The blades in the two sections on top of each other are joined by a coupling rod. It is not possible to join the horizontally adjacent sections.

All frames are supplied in primed design.



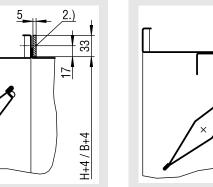
Accessories - dimensions Assembly detail

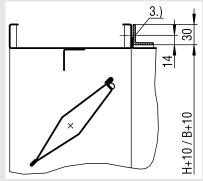
Installation frame (-ER2)



Flat-steel counter frame (-FG1)

Angular steel counter frame (-WG1)





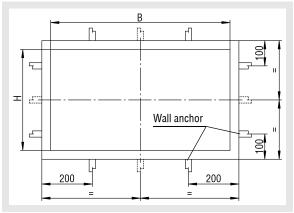
Multi-leaf dampers can be additionally fitted with:

- 1.) Installation frame 35/35/4 with riveted wall anchors (-ER2)
- 2.) Flat-steel counter frame 33/5 (-FG1)
- 3.) Angular steel counter frame 30/30/3 (-WG1)

undrilled or drilled.

All frames are supplied in primed design.

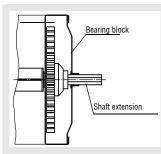
Installation frame (-ER2)



Wall anchor arrangement

Height	t (m	ım):				
H ≤	≤	1000	or 100	$3 \rightarrow$	2 wall	anchors per side
Η >	>	1000	or 100	$3 \rightarrow$	3 wall	anchors per side
Width	(m	m):				
В		\leq	797 c	or 800		\rightarrow without wall anchors
797 or	80	0 <	B ≤	1000 or	1003	\rightarrow 2 wall anchors per side
В		>	1000	or 1003		\rightarrow 3 wall anchors per side

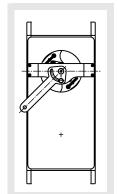
Bearing block



A bearing block is already mounted ex-works for shaft design (W02/W03). When a servo cylinder is mounted in factory, the bearing block is mounted as well as standard. The bearing block must be additionally installed when a pneumatic servo cylinder is mounted on site, otherwise

the adjusting mechanism could be damaged by the thrust.

Locking device (not for HK-K)

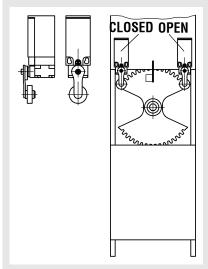


The manual adjusting device is supplied loose as standard (-E000). In the model with the locking device (-M001), the manual adjusting device (hand lever and console) is delivered mounted ex works. The blades can be adjusted continuously by means of the manual adjusting device.

The locking device (-M001) is not available for HK-K, since the locking device (-M001) is delivered already mounted ex works as standard.



limit switch



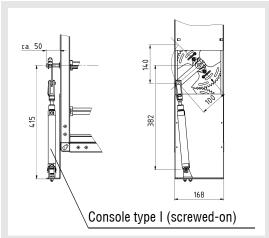
Electric limit switches can be installed to indicate position or to perform switching functions

Installation options:

- -Damper position "CLOSED" 1 limit switch (-ESZ)
- -Damper position "OPEN" 1 limit switch (-ESA)
- with 2 limit switches, "CLOSED" and "OPEN" (-ES2) -

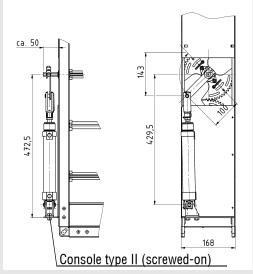
If an electric actuator or pneumatic servo cylinder is used, the limit switches can also be installed as shown in the figure.

H = 201-565 or H = 200-600

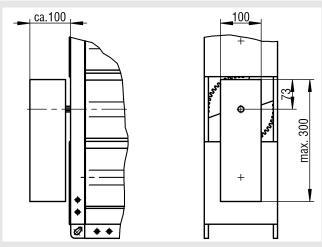


only available with shaft design (W02/W03)!

H = 634-1998 or H = 800-2000



Actuator is fitted outside (-AU) (standard)



Integrated limit switches

The electric actuators are available with integrated / mounted limit switches.

with pneumatic servo cylinder (not available for HK-K)

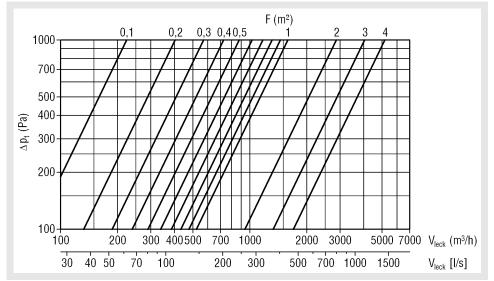
only available with shaft design (W02/W03)!



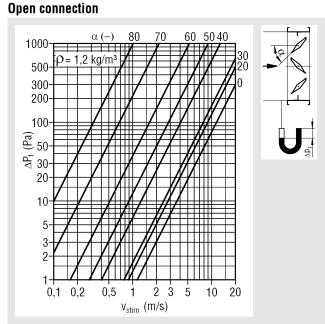
Technical data

Volumetric flow range

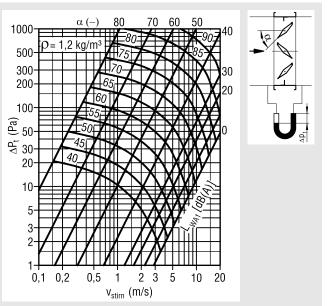
Leak air volume with closed damper (HK-U/HK-P)



Pressure loss and noise level Pressure loss (as a function of the blade position α)



Duct connection



Correction factor (for flow generated noise)

A _{stirn}	(m ²)	0,04	0,06	0,08	0,10	0,12	0,16	0,2	0,25	0,3	0,4	0,5	0,6	0,8	1
KF	[-]	-14	-12	-11	-10	-9	-8	-7	-6	-5	-4	-3	-2	-1	0

 $L_{WA} = L_{WA1} + KF$

Version: 05.05.2023



Selection actuator / servo cylinder

HK-P/HK-U (with electric actuator)

										=
	0-10	V	2/3-p	oint	Spring "OPEN"	' and	Spring return 0-10 V	pneumatic servo cylinder	-	er size (mm)
		n		1	"CLOS	ED"	0 10 0		201 x 100	200 x 200
	24 V AC/DC	230 V AC	24 V AC/DC	230 V AC	24 V AC/DC	230 V AC	24 V AC/DC	P001	to	to
4 Nm ^{1.)}	-	-	-	-	E021	E020	E023		797 x 565	800 x 600
5 Nm	E012	E016	E001	E002	-	-	-	P002	894 x 201 to	800 x 200 to
10 Nm	E013	E017	E003	E004	E027	E029	E028	FUUZ	1998 x 1998	
20 Nm	E014	E018	E005	E006	E025	E024	E026		<u>I</u>	
40 Nm	E015	-	E007	E008	-	-	-			

The actuators E001 - E008 and E012 - E015 can be fitted with a limit switch "OPEN" or "CLOSED" or with two limit switches "CLOSED" and "OPEN".

switches "CLOSED" and "OPEN".

When a pneumatic servo cylinder is mounted in factory, a bearing block is mounted on the multi-leaf damper as well by default.

HK-P/HK-U with pneumatic servo cylinder

The actuators with spring return can be fitted with two limit

^{1.)} spring return actuator

Selection

											E	3									
		201	225	252	318	357	400	449	503	565	634	711	797	894	1003	1125	1262	1416	1588	1781	1998
Ι.	100							Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
.	201																				
.	225																				
.	252																				
.	318					4	Nm ¹	.)													
<u>-</u>	357																				
.	400																				
<u>-</u>	449																				
<u>-</u>	503																				
<u>-</u>	565																				
H.	634																				
.	711												5	Nm							
.	797																				
-	894															-	10 Nr	n 🗕			
.	1003																				
	1125																				
.	1262																				
.	1416																				
.	1588																				
.	1781																			20	Nm
	1998																				

X = not available

The electric actuator or pneumatic cylinder can also be installed at a later stage.

When a thrust actuator or servo cylinder is mounted on site, the shaft design (W02/W03) must be ordered, in order to ensure better absorption of the thrust.



Selection

								В						
		200	250	300	400	500	600	800	1000	1200	1400	1600	1800	2000
	200													
	250				4 N	m								
	300					<u>–</u> 								
	400													
	500													
	600								5	Nm				
н	800													
	1000					IO Nn	2							
	1200													
	1400													
	1600												20 N	m
	1800												20 N	
	2000													

Model Electric actuators

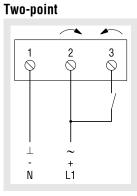
	2/3-point							
	E001	E003	E005	E007	E002	E004	E006	E008
Torque min. (Nm)	5	10	20	40	5	10	20	40
Operating voltage	24	V AC /	24 V	DC		230	V AC	
Frequency		50 / 0	50 Hz			50 / 0	60 Hz	
Dimensioning in VA	2	3,5	4	6	4	5,5	6	9
Protection class								
Protection type	IP54			IP54				
Optional auxiliary switch	- 2 -		2					
Ambient temperature			-3	0° C	+50°	С		
Max. sound power level in dB(A)	35	35	45	45	35	35	45	45

				0-10V					
	E012	E013	E014	E015	E016	E017	E018		
Torque min. (Nm)	5	10	20	40	5	10	20		
Operating voltage	24	V AC /	24 V	DC	2	30 V A	0 V AC		
Frequency	50 / 60 Hz				50	Ηz			
Dimensioning in VA	2	4	4	6,5	4	6,5	6		
Protection class									
Protection type		IP	54		IP54				
Optional auxiliary switch	2 2								
Ambient temperature	-3	0° C	+50°	С	-30°	C +	50° C		
Max. sound power level in dB(A)	35	35	45	45	35	35	45		

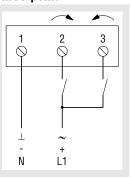


	Spring return "OPEN" and "CLOSED"					Spring return 0-10V				
	E021	E027	E025	E020	E029	E024	E023	E028	E026	
Torque min. (Nm)	4	10	20	4	10	20	4	10	20	
Operating voltage	24	V AC/	DC	2	230 V AC			24 V AC/DC		
Frequency	50) / 60 I	Ηz	50 / 60 H		Ιz	5	0 / 60 H	Ηz	
Dimensioning in VA	7	8,5	10	7	9,5	11	5	5,5	7	
Protection class										
Protection type	IP54			IP54			IP54			
Optional auxiliary switch		-			-			2		
Ambient temperature		-3	0°C	+50	°C		-30°(C +	50°C	
Max. sound power level in dB(A)		45*	45*	50*	45*	45*	30	40	40	
*Spring return actuator 62 dB (A)	•	•	•	•	•	•		•		

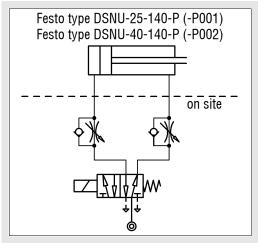
Electric terminals 24 V AC/DC, 230 V AC



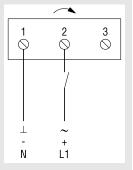
Three-point



Connection diagram Pneumatic servo cylinder



Electric terminals 24 V AC/DC, 230 V AC OPEN - CLOSED control



E020 and E021 actuators have OPEN - CLOSED control.

Three-point actuators on request

Legend

Δp_t	(Pa)	= Pressure loss
v _{stirn}	(m/s)	= Intake velocity, blower stream velocity, out- flow velocity, relative to B x H
α	(°)	= Blade position
L_{WA}	[dB(A)]	= A-weighted sound power level
		$[L_{WA} = L_{WA1} + KF]$
		= A-weighted sound power level, relative to 1 m^2
ρ	(kg/m ³)	= Density
KF	(-)	= Correction factor
A _{stirn}	(m ²)	= Face area
Н	(mm)	= Height
		= Width
V _{leck}	(m ³ /h)	= Leak air volume
Vleck	[l/s]	= Leak air volume
F	(m ²)	= Leaf area



Order details

01	02	03	04	05	06	07	08
Туре	Model	Width	Height	Material	Shaft design	Operating side	Actuator
Example							
НК	-U	-0400	-0201	-SV	-W01	-R	-E000

09	10	11	12	13
Actuator position		Installation frame	Frame bores	External limit switches
-AU	-NA	-ER2	-RB1	-ESA

Example

HK-U-0400-0201-SV-W01-R-E000-AU-NA-ER2-RB1-ESA

Multi-leaf damper, rectangular design, not airtight | with sintered bearing | width 400 mm | height 201 mm | galvanised sheet steel | shaft design 50 mm | operating side on the right | without actuator, with loose locking device | fitted outside | no spring return actuator | with installation frame, with wall anchors | with frame bores on one side | with external limit switch, position "OPEN" **ORDER DETAILS**

01 - Type

ΗK	=	Multi-leaf damper, rectangular design, not airtight	R	=	right (standard)
			L	=	left
02 - I	Mod	el			
Р	=	with plastic bearing	08 - /	Actu	lator
U	=	with sintered bearing	E000	=	without actuator,
K	=	with brass bearing	M001	=	ard) without actuator, v
03 - 1	Wid	th			
0200	- 02	201 - 0225 - 0250 - 0252 - 0300 - 0318 - 0357 - 0400 -	Actua	itor,	, 2/3-point
		500 - 0503 - 0565 - 0600 - 0634 - 0711 - 0797 - 0800 -	E001	=	5 Nm, 24 V AC/DC
0894	- 10	000 - 1003 - 1125 - 1200 - 1262 - 1400 - 1416 - 1588 -	E002	=	5 Nm, 230 V AC
		781 - 1800 - 1998 - 2000 in mm,	E003	=	10 Nm, 24 V AC/D
-		ur digits (-K model only 0201 - 0225 - 0252 - 0318 - 400 mm)	E004	=	10 Nm, 230 V AC
0007	0-		E005	=	20 Nm, 24 V AC/D
04 - I	Heig	jht	E006	=	20 Nm, 230 V AC
0200	- 02	201 - 0225 - 0250 - 0252 - 0300 - 0318 - 0357 - 0400 -	E007	=	40 Nm, 24 V AC/D
0449	- 05	500 - 0503 - 0565 - 0600 - 0634 - 0711 - 0797 - 0800 -	E008	=	40 Nm, 230 V AC
		000 - 1003 - 1125 - 1200 - 1262 - 1400 - 1416 - 1588 -			
1600	- 17	781 - 1800 - 1998 - 2000 in mm,	Actua	tor	with spring return,

always four digits (-K model only 100 mm)

05 - Material

SV	=	Galvanised sheet steel (standard)
V2	=	Stainless steel V2A, 1.4301 (not for HK-K)

06 - Shaft design

W01 =	Length 50 mm (standard)	
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W02 = Length 100 mm (not for HK-K)

n orating side 07

07 - Operating side								
R =	right (standard)							
L =	left							
08 - Actı	08 - Actuator							
E000 =	without actuator, with loose locking device (stand- ard)							
M001 =	without actuator, with mounted locking device							
Actuator	, 2/3-point							
E001 =	5 Nm, 24 V AC/DC							
E002 =	5 Nm, 230 V AC							
E003 =	10 Nm, 24 V AC/DC							
E004 =	10 Nm, 230 V AC							
E005 =	20 Nm, 24 V AC/DC							
E006 =	20 Nm, 230 V AC							
E007 =	40 Nm, 24 V AC/DC							
E008 =	40 Nm, 230 V AC							
Actuator	with spring return, 2/3-point							
	4 Nm, 24 V AC/DC							
	4 Nm, 230 V AC							
E027 =	10 Nm, 24 V AC/DC							
	10 Nm, 230 V AC							
E025 =	20 Nm, 24 V AC/DC							

E024 = 20 Nm, 230 V AC



Actuator, 0-10 V (continuous)

- E012 = 5 Nm, 24 V AC/DC
- E016 = 5 Nm, 230 V AC
- E013 = 10 Nm, 24 V AC/DC
- E017 = 10 Nm, 230 V AC
- E014 = 20 Nm, 24 V AC/DC
- E018 = 20 Nm, 230 V AC
- E015 = 40 Nm, 24 V AC/DC

Actuator with spring return, 0-10 V (continuous)

E023 = 4 Nm, 24 V AC/DC

- E028 = 10 Nm, 24 V AC/DC
- E026 = 20 Nm, 24 V AC/DC

Pneumatic servo cylinder (not for HK-K)

- P001 = with pneumatic servo cylinder, 295 N
- P002 = with pneumatic servo cylinder, 753 N

Further actuators and servo cylinders upon request!!!

09 - Actuator position

AU = fitted outside (standard)

Locking device/servo cylinder only outside possible!!!

10 - Damper position

- NA = no spring return actuator (standard)
- NO = currentless OPEN normally open
- NC = currentless CLOSED normally closed

(only for drives with spring return)

11 - Installation frame

- ER0 = Without installation frame (standard)
- ER2 = with mounting frame and wall anchors
- FG1 = with flat-steel counter frame
- WG1 = with angular steel counter frame

12 - Frame bores

- RB0 = without frame bores (standard)
- RB1 = with bores on one side
- RB2 = with bores on both sides

Number of holes according to table!!!

13 - External limit switches

- ES0 = without limit switch (standard)
- ESA = one limit switch, positon "OPEN"
- ESZ = one limit switch, positon "CLOSED"
- ES2 = two limit switches

Please note!

Accessories and actuators must be ordered separately!!!



Specification texts

Multi-leaf damper, consisting of dimensionally stable profiled frame made of 1.5 mm galvanised sheet steel, frame depth 180 mm with profiled connection frame (4-screw duct connection), with joint flow-favouring hollow-body blades adjustable in opposite directions made of profiled galvanised sheet steel. Suitable for pressures up to 1000 Pa.

The blades are adjusted via external, actuating lever, actuator/ servo cylinder.

Housing leakage according to DIN EN 1751, class B, at a duct pressure of up to 1000 Pa.

- with plastic bearing, temperature-resistant up to +80°C.
 Frame depth 180 mm. Manually adjustable. Locking device (hand lever and console) supplied loose.
 Product: SCHAKO type HK-P
- With sintered bearing, temperature resistant up to +100°C.
 Frame depth 180 mm. Manually adjustable. Locking device (hand lever and console) supplied loose.
 Product: SCHAKO type HK-U
- with brass bearing, temperature-resistant up to +120°C.
 Frame depth 180 mm. Damper leaf made of galvanised sheet steel (only H = 100 combined with W = 201-400 available).
 Manually adjustable. Locking device (hand lever and console) mounted ex works.
 Product: SCHAKO type HK-K
- Frame and hollow-body blades made of stainless steel 1.4301 (V2A) (HK-K not possible).
- with frame bore
 - on one side (RB1)
 - on two sides (-RB2)

Accessories:

- Add-on parts
 - Installation frame (-ER2), 35/35/4 with riveted wall anchors
 - Flat-steel counter frame (-FG1), 33/5
 - Angular steel counter frame (-WG1), 30/30/3
 - Locking device (-M001, not for HK-K), console and hand lever mounted ex works to the multi-leaf damper.
 - Shaft design (W01= 50 mm, W02= 100 mm, W03= 150 mm)
- with electric actuator
 - 5 Nm, 24 V AC/DC (-E001) / 230 V AC (-E002)
 - 10 Nm, 24 V AC/DC (-E003) / 230 V AC (-E004)
 - 20 Nm, 24 V AC/DC (-E005) / 230 V AC (-E006)
 - 40 Nm, 24 V AC/DC (-E015) / 230 V AC (-E008)
 - 5 Nm, 0 10 V DC, 24 V AC/DC (-E012) / 230 V AC (-E016)
 - 10 Nm, 0 10 V DC, 24 V AC/DC (-E013) / 230 V AC (-E017)
 - 20 Nm, 0 10 V DC, 24 V AC/DC (-E014) / 230 V AC (-E018)
 - Spring return actuator 4 Nm, 24 V AC/DC (-E021, -E023)
 - Spring return actuator 10 Nm, 24 V AC/DC (-E027, -E028)
 - Spring return actuator 20 Nm, 24 V AC/DC (-E025, -E026)
 - Spring return actuator 4 Nm, 230 V AC (-E020)
 - Spring return actuator 10 Nm, 230 V AC (-E029)
 - Spring return actuator 20 Nm, 230 V AC (-E024)
- limit switch
 - "CLOSED" (-ESZ)
 - "OPEN" (-ESA)
 - with 2 limit switches, "CLOSED" and "OPEN" (-ES2)
- with pneumatic servo cylinder (not for HK-K)
 - Piston force 295 N $\$ (supply) / 247 N (return), 6 bar, double-acting (-P001)
 - Piston force 753 N $\$ (supply) / 633 N (return), 6 bar, double-acting (-P002)
 - including bearing block