



SCHAKO KG Steigstraße 25-27 D-78600 Kolbingen Telephone +49 (0) 74 63 - 980 - 0 Fax +49 (0) 74 63 - 980 - 200 info@schako.de schako.com



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Description

The particle filter unit, type FKW, has been particularly developed for use in cleanrooms required by the pharmaceutical, electronical, precision mechanical and optical industry in hospitals and laboratories. The integrated particle filter (to DIN EN 1822) removes particles, radioactive dust, mist, bacteria, viruses, etc., from the supply or return air. This ensures that the incoming and outgoing air flows are extremely clean and germfree.

The filter box type FKW consists of electrolytically galvanised sheet steel painted to RAL 9010 (white). A filter pressure device in the filter box ensures a safe seal. As a standard feature, a differential pressure and aerosol monitoring device (-D1) is integrated into the particle filter box.

Optionally, the particle filter boxes (except type FKW-...-Q-...) are additionally equipped with a shut-off damper sealing airtight. With the types FKW-...-H-...-M001 and FKW-...-V-...-M001, this shut-off damper can be adjusted manually from below after the air diffuser is removed. The actuation of the FKW-...-H-...-Exxx-... with electrical actuator takes place via an actuator OPEN/CLOSED 24 V with or without spring return.

Leakage at closed damper blade according to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa.

Attention:

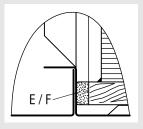
We would like to point out that we supply the filter boxes with integrated spacers for fitting the filter clamps and the diffuser assembly pole brace. This makes it possible to fit the diffuser without additional expense, even when the filter has not yet been inserted into the filter box.

The assembly of the air diffusers FDBB (FKW-...-74) is effected via magnetic fastening (-MB) as standard. This allows the diffusers to be easily taken off without tools for filter replacement and decontamination. There is also the option of concealed mounting (-VM). For air diffusers made of aluminium and stainless steel, only concealed mounting is possible (-VM), magnetic fastening (-MB) is not possible.

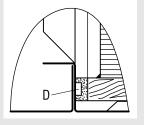
If required, the suitable particle filters can be included in the delivery.

Rubber seal on particle filter (for safe sealing)

without seal leakage monitoring system



with seal leakage monitoring system



- E = Continuous seal (standard, PU-foamed)
- D = U-profile seal
- F = Flat seal (EPDM)

Tight seal test for terminal filters from H13 through leakage test according to DIN EN ISO 14644 and VDI 2083.



Construction

Filter box

- electrolytically galvanised sheet steel (-SB)
 - painted inside and outside, RAL colour 9010 (white) (- 9010)
 - painted inside and outside, colour can be freely selected (- xxxx)
- Stainless steel V2A (-V2-0000, at an extra charge)

Shut-off damper

- Galvanised sheet steel (only available for -SB)
- Stainless steel V2A, 1.4301 (only available for -V2)

Differential pressure device/aerosol monitoring device (-D1)

- with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm

Model

FKW-1	 for filter with frame depth = 90 mm (standard)
FKW-2	- for filter with frame depth = 150 mm
FKWHM000	 with vertical, round connection spig- ot, without shut-off damper.
FKWHM001	 with vertical, round connection spigot and manually adjustable shut-off damper. Leakage at closed damper blade according to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa.
FKWHExxx	 with vertical, round connection spig- ot and electrically (OPEN/CLOSED actuator) adjustable shut-off damper with/without spring return Leakage at closed damper blade ac- cording to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa.
FKWVM000	 with horizontal, round connection spigot, with electrically adjustable shut-off damper.
FKWVM001	 with horizontal, round connection spigot and manually adjustable shut- off damper. Leakage at closed damper blade ac- cording to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa.
FKWQ	 with vertical, rectangular connection spigot, with connecting flange, with- out shut-off damper.
FDBB	 air diffuser FDBB (FKW74) for fil- ter boxes
For description of air d	iffusers, see pages 12 to 13.

Accessories

Seal leakage monitoring system (-P1)

- inside the box, for particle filters with U seal only.

Differential pressure device / aerosol monitoring device

- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm (-D2).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol feeding device in the spigot of the box inside (-D3).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot of the box inside (-D4).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot on the outside (-D5).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol connection from the box inside to the on-site connection (-D6).

Differential pressure transducer (-U1)

- only available in connection with differential pressure / aerosol monitoring devices (-D2, -D3 and -D6).
- supplied loose or optionally mounted to box outside Rubber lip seal (-GD1)
 - Special rubber (not for FKW-Q-...)

Particle filter (FIL-...)

- Filter frame H = 90 mm (FKW-1 / FIL-FKW090-...) or 150 mm (FKW-2 / FIL-FKW150)
 - UXS (FIL-...-2, standard) made of MDF wood. Without handle cover (-G0, standard) or with doublesided handle protection (-G1, at an extra charge).

- UXA (FIL-...-3), made of aluminium. With double-sided handle protection (-G1).

- Rubber seal on filter housing either with continuous seal (- E, standard), U-profile seal (-D) or flat seal (-F).
- Filter classes HEPA H13 (-H13, ≥99.95%) or HEPA H14 (-H14, ≥99.995%).
- Filter checked by means of oil thread test (-O, standard) or scan test (-S, at an extra charge) according to DIN EN 1822.

- Temperature-resistant up to 80°C. Filter wrapped in film Antibacterial coating

- without coating (-AB0, standard)
- with coating (-AB1, at an extra charge)



Fastening

Magnetic fastening (-MB)

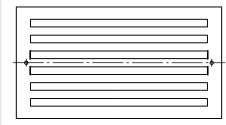
- only available as sheet steel model (-SB)
- standard for air diffuser FDBB-...-SB
- not available for air diffusers FDBB-...-AL and FDBB-...-V2
- Concealed mounting (-VM)
 - pole brace fastening
 - Standard for air diffusers FDBB-...-AL and FDBB-...-V2
 - FDBB-...-SB at an extra charge.

Selection of air diffusers Air diffuser FDBB (FKW-...-74)

FDBB-A-Z1/Z2-... (Supply air) FDBB-A-AB-... (Return air with blades)

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FDBB-A-AA-... (Return air, without blades)

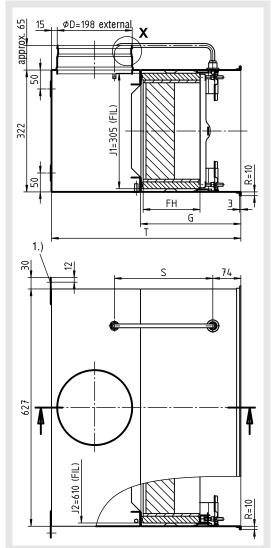




Particle filter box FKW Models and dimensions

Dimensions





Available sizes

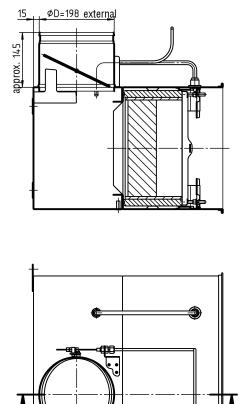
	Filter dimensions			Т	S	G
	J1	J2	FH			
FKW-1H	305 610 -	610	90	440	200	205
FKW-2H		150	500	260	265	

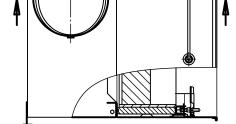
1.) = Mounting bracket with long hole \emptyset 10 x 20

FIL = Particle filter

For seal leakage monitoring system/differential pressure device/ aerosol monitoring device, see pages 9 to 11.



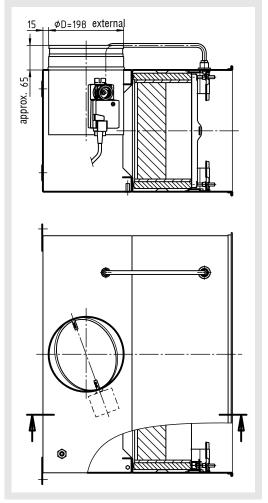




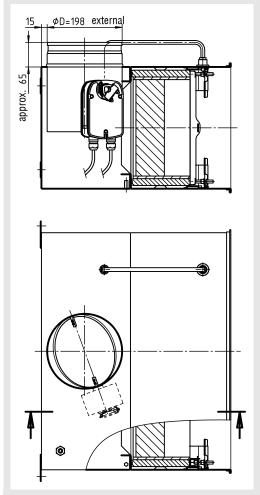


FKW-...-H-...-Exxx-D1-...-P0-...

Actuator without spring return



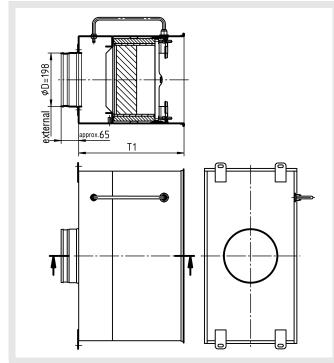
Actuator with spring return



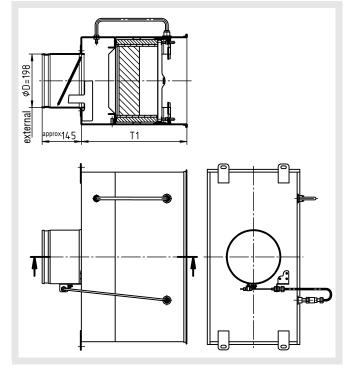
Attention! With the FKW-...-V model, the actuator cannot be mounted to the shut-off damper!



FKW-...-V-...-M000-D1-...-P0-...



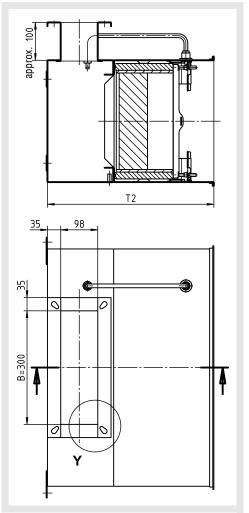
FKW-...-V-...-M001-D1-...-P0-...



Available sizes

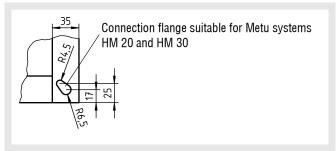
	T1
FKW-1V	330
FKW-2V	390

FKW-...-Q-...-M000-D1-...-P0-...



Manually adjustable shut-off damper with cable (-M001) (not available for FKW-...-Q !)

Detail Y



Available sizes

	T2
FKW-1Q	380
FKW-2Q	440

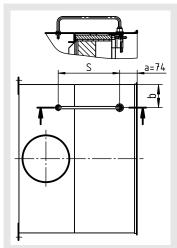


Differential pressure device / aerosol monitoring device

applies to models -H and -V

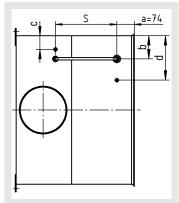
FKW-...-D1 (standard)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm.



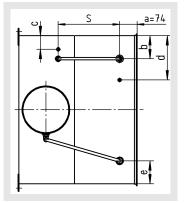
FKW-...-D2 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm.



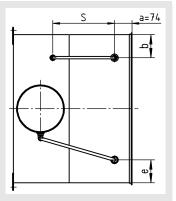
FKW-...-D3 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol feeding device in the spigot of the box inside.



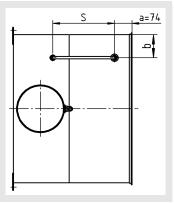
FKW-...-D4 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot of the box inside.



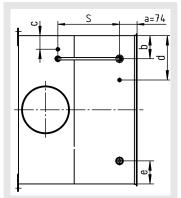
FKW-...-D5 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot on the outside.



FKW-...-D6 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol connection from the box inside to the on-site connection.



Available sizes

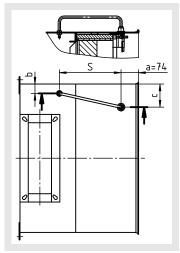
	S	b	C	d	e
FKW-1	200	97,5	57,5	187,5	97.5
FKW-2	280	97,5	57,5	107,5	97,5



applies to model -Q

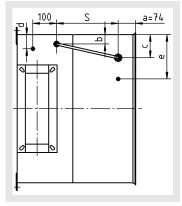
FKW-...-D1 (standard)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm.



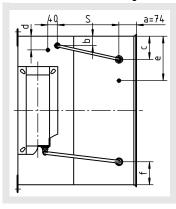
FKW-...-D2 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm.



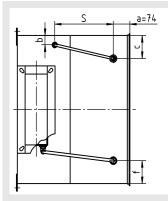
FKW-...-D3 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol feeding device in the spigot of the box inside.



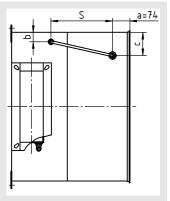
FKW-...-D4 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot of the box inside.



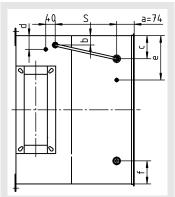
FKW-...-D5 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot on the outside.



FKW-...-D6 (at an extra charge)

With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol connection from the box inside to the on-site connection.



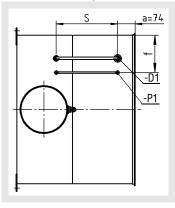
Available sizes

	S	b	C	d	e
FKW-1	200	39,5	97,5	59,5	187,5
FKW-2	280	39,0	97,5	59,5	107,5



Tight seal test

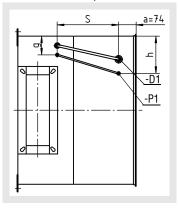
FKW-...-P1 for model -H and -V (at an extra charge) Seal leakage monitoring system inside the box (only for particle filters with U seal).



NW	f
625	157,5

FKW-...-P1 for model -Q (at an extra charge)

Seal leakage monitoring system inside the box (only for particle filters with U seal).



NW	g	h
625	79,5	157,5

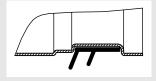
Available sizes

	S	
FKW-1	200	
FKW-2	260	

Accessories - dimensions (at an extra charge)

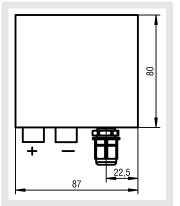
Rubber lip seal (-GD1) Detail X





Differential pressure transducer (-U1)

Only available in connection with differential pressure / aerosol monitoring devices (-D2, -D3 and -D6). Supplied loose or optionally mounted to box outside.



- Output: 0 20 mA
- 24 V AC/DC
- 1 relays



Air diffuser

The air diffuser FDBB (FKW-...-74) is a model specifically designed for the filter box FKW. This air diffuser can only be used in connection with the filter box FKW. The ventilation features are identical to those of the standard air diffuser DBB-...

Air diffuser FDBB (FKW-...-74) Construction

Faceplate

- Sheet steel (-SB)
 - only available with paint
 - Painted to the RAL colour 9010 (white) (-9010)
 - painted, RAL colour can be freely selected (-xxxx)
- Natural colour anodised aluminium (-AL-ELOX) (only possible with concealed mounting)
- Stainless steel -V2A, 1.4301 (-V2-0000)

Blade colour

- without blades (standard for return air) (-0000)
- Blades made of plastic, similar to RAL colour 9005 (black, standard) (-L9005)
- Blades made of plastic, similar to RAL colour 9010 (white) (-L9010)
- Blades made of aluminium painted to the RAL colour of the faceplate (always with 5 digits), subsequent adjustment not possible (-Axxxx)
- Blades made of natural colour anodised aluminium (- AELOX)
- Blade fixing
 - Painted sheet steel (with -SB/-AL model)
- Blade holder
 - aluminium ducts / plastic for stainless steel (-V2)
- Pole brace fastening (only with concealed mounting)
 plastic / stainless steel for stainless steel (-V2)
- Pole brace holder (only with concealed mounting)
- galvanised sheet steel / stainless steel for stainless steel (-V2)
- concealed mounting pole brace (only with concealed mounting)
 - aluminium / stainless steel for stainless steel (-V2)
- Antibacterial coating
 - Without antibacterial coating (-AB0, standard)
 - with antibacterial coating (-AB1)

Model

FDBB-A	-	Front plate with longitudinal slots
FDBBZ1	-	Supply air with blades, one-way throw
FDBBZ2	-	Supply air with blades, two-way throw
FDBBAA	-	Return air, without blades
FDBBAB	-	Return air, with blades
Size	-	625 x 315 (length x height)

Fastening

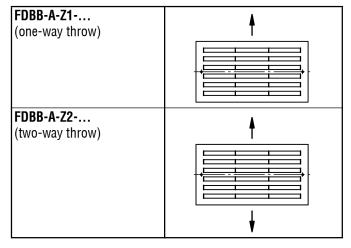
Magnetic fastening (-MB), with safety cable

- Standard for sheet steel model (-SB). Not possible for aluminium (-AL) and stainless steel (-V2) models. Installation only possible in front of the wall.
- Only possible for installation in front of the wall

Concealed mounting (-VM)

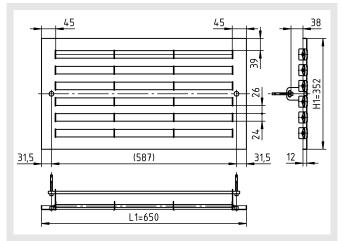
- Pole brace fastening, by means of a M6 cylinder screw (according to DIN EN ISO 4762) at the particle filter box
- Standard for model made of aluminium (-AL) and stainless steel (-V2)

Air throw pattern

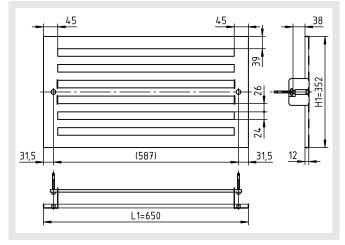




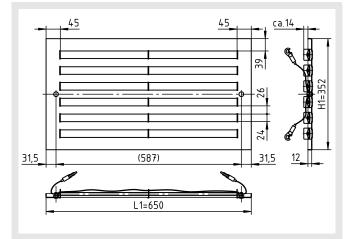
Dimensions FDBB-A-Z1-625-315-...-VM-... FDBB-A-Z2-625-315-...-VM-... FDBB-A-AB-625-315-...-VM-...



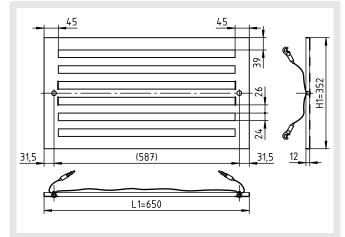
FDBB-A-AA-625-315-...-VM-...



FDBB-A-Z1-625-315-...-MB-... FDBB-A-Z2-625-315-...-MB-... FDBB-A-AB-625-315-...-MB-...



FDBB-A-AA-625-315-...-MB-...



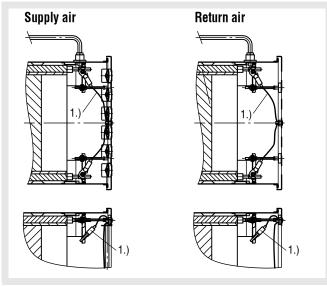


Fastening methods

Magnetic fastening (-MB)

With safety cable, only available for FDBB-...-SB, only possible for installation in front of the wall.

Air diffuser FDBB-A-...-MB



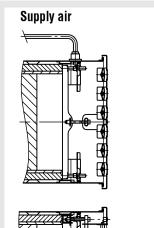
1.) Safety cable

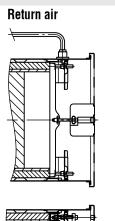
Concealed mounting (-VM)

In concealed mounting, the air diffuser is fixed to the particle filter box by means of a pole brace and an M6x60 cylinder head screw (according to DIN EN ISO 4762).

Attention: The max. torque of the fastening screw is 0.4 Nm

Air diffuser FDBB-A-...-VM







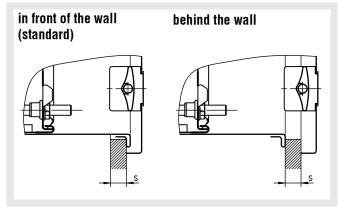


Installation and maintenance

Attention:

Please note that the O-rings (seals) of the bulkhead stuffing box may dry out over the months. Once the O-rings have dried out, the hoses can only be inserted, applying higher force. A common method of reoiling these bulkhead stuffing boxes is to impregnate a cloth with a universal oil, for example from Ballistol, and wipe it across the hose, before inserting it. This small amount is sufficient to make the bulkhead stuffing boxes running smoothly again.

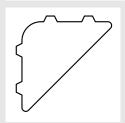
Installation situation



Attention:

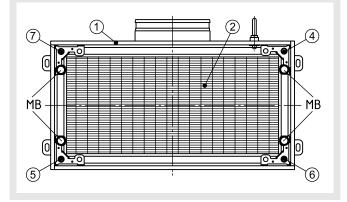
In case of installation behind the wall, you have to specify the thickness of the ceiling "s"!

Shipping brace

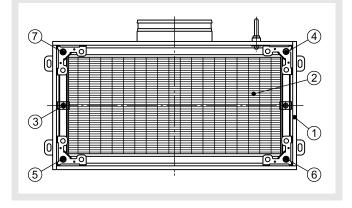


Attention! Before the particle filter unit can be inserted, the shipping brace clamped by means of the filter clamps must be removed!

Installation (filter installation Instructions) Diffusers with magnetic fastening (-MB)



Diffusers with pole brace fastening (-VM)



With built-in spacers for fixing the filter clamps.

Installation description

Loosen filter clamps (pos. 4) and remove them along with shipping brace. Press the particle filter unit (pos. 6) with the sealing rubber (see page 3) pointing upwards into the filter housing (pos. 7) Take care that the filter material is not irreparably damaged. The filter unit can be easily locked using two diagonal filter clamps (pos. 1 and 3). Next, the VM pole brace (pos. 5, for -VM only) must be inserted and fastened using the other two filter clamps (pos. 2 and 4). Care must be taken that the filter clamps are at first tightened only slightly cross-wise (e.g. in the sequence filter clamps 1, 3, 2, 4). After tightening the filter clamps slightly, they can be tightened properly, again cross-wise and evenly until the filter unit has a tight fit. Make sure that the filter clamps are tightened to 4 Nm maximum.

If required, a seal leakage test can be carried out before mounting the air diffusers.

Dismounting

In case of concealed mounting (-VM), unscrew the air diffuser or, in case of magnetic fastening (-MB), insert your hands into the air diffusor slots and remove the unit. Loosen the filter clamp and remove the VM pole brace (only for -VM). Take out the particle filter units downwards.



Attention:

The particle filter cell may fall out of the filter housing when the filter clamps are removed!

Maintenance

In addition to keeping machines and equipment clean, the maintenance of the filters is especially important. A constant control of the filters is as essential as changing them when the maximum allowed particle absorption has been reached. The inspection must take place at short enough intervals to allow faults that have occurred or become apparent to be eliminated in time. The necessary intervals are set depending on the local conditions. The measured variable for the particle intake of the filter is the pressure difference. This is why a differential pressure measuring device must be attached to each filter stage to monitor its operating condition. Periodical repetitions of the seal leakage test should be ordered at regular intervals (at least once a year) by the operator/owner.

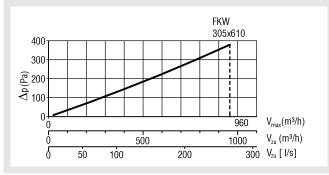
The filter is changed upon reaching the final resistance, which is set in advance when designing the ventilator capacity of the ventilation system. The final resistance is normally twice the starting resistance.



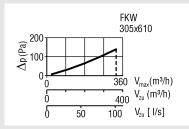
Technical data Pressure loss IIXS filter

1 1692016 1039 OVO 11161					
Туре	FH	V _{nenn} / pressu	ire difference		
		[m³/h	/ Pa]		
		H13	H14		
FIL-FKW090-2	90	255 / 85	255 / 85		
FIL-FKW150-2	150	255 / 85	255 / 85		

FIL-FKW...-2-H13-...



FIL-FKW...-2-H14-...



An H13 filter unit cannot be used as H14 filter!

If the particle filters are designed according to filter class H14, make sure that the air volume at the front plates is checked. Thus, it may happen that the air volume is too low for the selected faceplate, resulting in an uncontrolled jet drop. In this case, we recommend using a faceplate with a smaller perforation.

Filter class according to DIN EN 1822

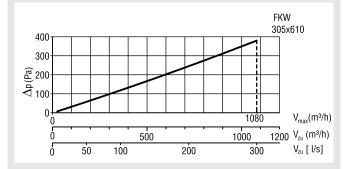
-	Allowed final pressure:	max. 500 Pa
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- Filtration efficiency in MPPS: H13 = \geq 99,95 %
 - H14 = ≥ 99,995 %

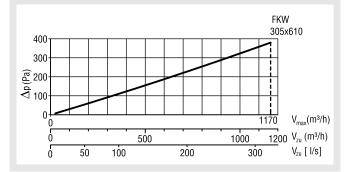
Pressure loss UXA filter

Туре	FH	V _{nenn} / pressure difference [m³/h / Pa]	
		H13	H14
FIL-FKW090-2	90	255 / 85	255 / 85
FIL-FKW150-2	150	255 / 85	255 / 85

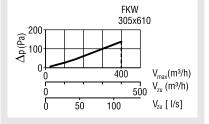
FIL-FKW090-3-H13-...



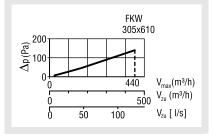
FIL-FKW150-3-H13-...



FIL-FKW090-3-H14-...



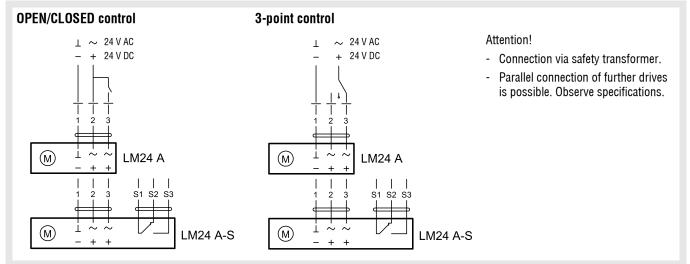
FIL-FKW150-3-H14-...



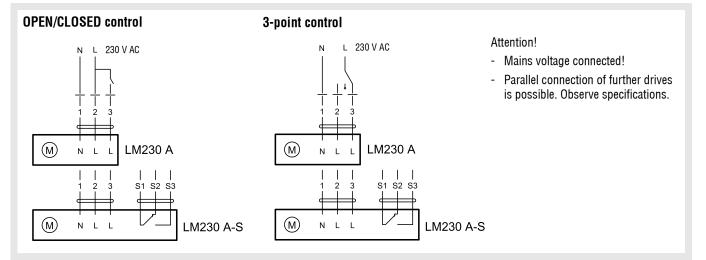


Circuit diagram

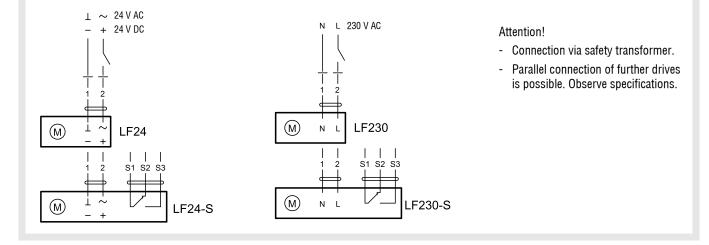
Connection diagram LM24A (-E001)/LM24A-S (-E030)



Connection diagram LM230A (-E002) / LM230A-S (-E031)



Connection diagram LF24 (-E021)/LF24-S (-E037) / LF230 (-E020) / LF230-S (-E036)





Technical data of actuators

LM24A (-E001) / LM24A-S (-E030) (make Belimo)

Rated voltage:	AC/DC 24 V, 50/60 Hz
Functional range:	AC19.228.8 V / DC19.228.8 V
Power consumption:	- Operation: 1 W
	- Idle position: 0.2 W
Dimensioning:	1.5 VA
Torque:	min. 5 Nm
Running time:	150 s
Sound power level:	35 dB (A)
Protection class:	III Safety extra low voltage / II protective insulation
Degree of protection:	IP54 in all mounting positions
EMC:	CE according to 2004/108/EC

LM230A (-E002) / LM230A-S (-E031) (make Belimo)

AC 230 V, 50/60 Hz
AC 85264 V
- Operation: 1.5 W
- Idle position: 0.5 W
3.5 VA
min. 5 Nm
150 s
35 dB (A)
II protective insulation
IP54 in all mounting positions
CE according to 2004/108/EC
CE according to 2006/95/EC

LF24 (-E021) / LF24-S (-E037) (make Belimo)

():	, (
Rated voltage:	AC/DC 24 V, 50/60 Hz			
Functional range:	AC 19.228.8 V	/ / DC 21.628.8 V		
Power consumption:	- running:	5 W		
	- holding:	2.5 W		
Dimensioning:	7 VA			
Torque:	-Motor:	min. 4 Nm		
	-Spring return:	min. 4 Nm		
Running time:	-Motor:	4075 s (04 Nm)		
	-Spring return:	20 s (60 s at -30°C)		
Sound power level:	-Motor:	50 dB (A)		
	-Spring return:	62 dB (A)		
Protection class:	III Safety extra low voltage			
Degree of protection:	IP54			
EMC:	CE according to 2004/108/EC			
Low voltage directive:	CE according to 2006/95/EC			

LF230 (-E020) / LF230-S (-E036) (make Belimo)

· · ·	. , .	/	
Rated voltage:	AC 230 V, 50/60 Hz		
Functional range:	AC 198264 V		
Power consumption:	- running:	5 W	
	- holding:	3 W	
Dimensioning:	7 VA		
Torque:	-Motor:	min. 4 Nm	
	-Spring return:	min. 4 Nm	
Running time:	-Motor:	4075 s (04 Nm)	
	-Spring return:	20 s (-2050°C)	
Sound power level:	-Motor:	50 dB (A)	
	-Spring return:	62 dB (A)	
Protection class:	II protective insulation		
Degree of protection:	IP54		
EMC:	CE according to 2004/108/EC		
Low voltage directive:	CE according to	2006/95/EC	

Auxiliary switch for LM24A-S / LM230A-S / LF24-S / LF230-S

- 1 EPU, 1 mA...3 (0.5) A, AC 250 V adjustable 0...100%

Legend

V_{ZU}	(m ³ /h) [l/s]	=	Supply air volume
V _{Nenn}	(m ³ /h)	=	Nominal volumetric flow
V _{max}	(m³/h) [l/s]	=	Maximum volume
Δp	(Pa)	=	Pressure difference
H13	(-)	=	Filter class H13
H14	(-)	=	Filter class H14



Order code FKW

01	02	03	04	05	06	07)8
Туре	Filter height	Connection	Air diffuser	Mounting	Material		Antibacterial coating
Example							
FKW	-1	-H	-74	-MB	-SB	-9010 -	AB0
09	10		11	12	13	14	15
Shut-off damper	Differential pro Aerosol monit		Differential pres- sure transducer	Tight seal test	Rubber lip seal	Depth of the ple num box	- Spigot diameter
-M000	-D1		-U0	-P1	-GD1	-KHS	-SDS

Sample

FKW-1-H-74-MB-SB-9010-AB0-M000-D1-U0-P1-GD1-KHS-SDS

Particle filter box type FKW | filter height 90 mm | connection from above with round spigot | air diffuser FDBB | magnetic fastening | sheet steel painted to RAL9010 | without antibacterial coating | without shut-off damper | with differential pressure / aerosol monitoring device inside | without differential pressure transducer | with tight seal test | with rubber lip seal | standard height of box | standard spigot diameter

Order details

01 - Type	07 - Paint
FKW = Particle filter box type FKW (with rubber seal)	0000 = without paint (standard for -V2, not possible for - SB)
02 - Filter height	9010 = painted inside and outside, RAL colour white (only available for -SB model, standard for -SB)
1 = 90 mm 2 = 150 mm	xxxx = painted inside and outside, RAL colour can be freely selected
03 - Connection	(only available for -SB model)
H = vertical with round spigot (standard)	08 - Antibacterial coating
Q = vertital with rectangular spigot and connection	AB0 = Without antibacterial coating (standard)
flange	AB1 = with antibacterial coating
V = horizontal with round spigot	09 - Shut-off damper
04 - Air diffuser (must be ordered separately)	M000 = without shut-off damper (standard)
74 = Air diffuser type FDBB	M001 = with manually adjustable shut-off damper with cable (only available for FKW-H /-V)
05 - Mounting	E001 = with electrically adjustable shut-off damper, 24V,
MB = Magnetic fastening (only available as -SB model, only available for air diffuser FDBBSB [stand- ard])	3-point activation E030 = with electrically adjustable shut-off damper, 24V, 3-point activation, with limit switch
VM = Concealed mounting (standard for FDBBV2 and FDBBAL)	
06 - Material	E031 = with electrically adjustable shut-off damper, 230V, 3-point activation, with limit switch
SB= electrolytically galvanised sheet steel (standard)V2= Stainless steel V2A, 1.4301	E021 = with electrically adjustable shut-off damper, 24V, 3-point, spring return actuator
	E037 = with electrically adjustable shut-off damper, 24 V, 3-point, spring return actuator, with one limit switch
	E020 = with electrically adjustable shut-off damper, 230 V, 3-point, spring return actuator.
	E036 = with electrically adjustable shut-off damper, 230V, 3-point, spring return actuator, with one limit switch
	Exxx model only available for FKWH.



10 - Differential pressure / aerosol monitoring device

- D1 = Differential pressure/aerosol test device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (standard).
- D2 = Differential pressure/aerosol monitoring device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm.
- D3 = Differential pressure/aerosol monitoring device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol feeding device in the spigot of the box inside.
- D4 = Differential pressure/aerosol monitoring device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot of the box inside.
- D5 = Differential pressure/aerosol monitoring device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot on the outside (only connection at the spigot).
- D6 = With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol connection from the box inside to the on-site connection.

11 - Differential pressure transducer

- U0 = without differential pressure transducer (standard)
- U1 = with differential pressure transducer (only available in connection with differential pressure / aerosol monitoring devices (-D2, -D3 and -D6))

12 - Tight seal test

- P0 = without tight seal test (standard)
- P1 = with seal leakage test (only possible for particle filter with U-profile seal -D)

13 - Rubber lip seal

- GD0 = without rubber lip seal at the connection spigot (standard)
- GD1 = with rubber lip seal at the connection spigot (only available for FKW-...-H / -V)

14 - Depth of the plenum box

- KHS = Standard depth of the plenum box (for dimensions T / T1 / T2)
- xxx = Depth of plenum box in mm (minimum depth = for FKW-1-.. spigot diameter + 222 mm, for FKW-2-... spigot diameter + 282 mm)

15 - Spigot diameter

ХХХ

- SDS = spigot diameter (standard)
 - spigot diameter in mm (for spigot diameter > than standard only possible with greater depth of box, maximum depth of box = 580mm)



Order code FDBB

01	02	03	04	05	06
Туре	Model	Air throw	Length	Height	Single / band design
Example					
FDBB	-A	-Z1	-625	-315	-N

07	08	09	10	11
Material	Paint	Blade colour	Mounting	Antibacterial coating
-SB	-9010	-L9005	-MB	-AB0

All fields must be filled when ordering

Sample FDBB-A-Z1-625-315-N-SB-9010-L9005-MB-AB0

Air diffuser type FDBB for filter box FKW | one- or two-way throw | 1-way supply air | length 625 mm | height 315 mm | single length | sheet steel | painted to RAL colour 9010 | blades made of plastic, painted to colour similar to RAL 9005 (black) | with magnetic fastening | without antibacterial coating

Order details				
01 - Type	08 - Paint			
FDBB = Air diffuser type FDBB for filter box FKW	0000 = without paint (standard for -V2)			
02 - Model	9010 = painted to RAL colour 9010 (white, standard for - SB)			
A = one- or two-way throw	xxxx = painted to a RAL colour which can be freely selected (always with 4 digits, only possible for -SB)			
03 - Air throw	ELOX = natural colour anodised (E6/EV1, only available for -			
Z1 = Supply air 1-way	AL model)			
Z2 = Supply air 2-way				
AA = Return air without blades	09 - Blade colour			
AB = Return air with blades	00000 = without blades (standard for return air)			
	L9005 = Blades made of plastic, similar to RAL colour 9005 (black, standard)			
04 - Length	L9010 = Blades made of plastic, similar to RAL colour 9010			
625 = Length 625 mm	(white)			
05 - Height	Axxxx = Blades made of aluminium painted to the RAL col- our of the faceplate (always with 5 digits), subse-			
315 = Height 315 mm	quent adjustment not possible			
	AELOX = Blades made of natural colour anodised aluminium			
06 - Single / band design				
N = single length	10 - Mounting			
07 - Material SB = Sheet steel (only available with paint)	MB = Magnetic fastening, with safety cable, only available as sheet steel model, only possible for installation in front of the wall.			
AL = Aluminium (only possible with concealed mounting) V2 = Stainless steel V2A (1.4301, only possible with con-	VM = Concealed mounting (standard for models made of aluminium and stainless steel)			
cealed mounting)	11 - Antibacterial coating			
	AB0 = Without antibacterial coating (standard)			
	AB1 = with antibacterial coating			



Order code particle filter for FKW

01	02	03	04	05	06	07
Туре	Nominal size	Filter frame	Filter class	Filter seal	Handle cover	Filter test
Example						
FIL	-FKW090	-2	-H13	-Е	-G0	-0

Sample FIL-FKW090-2-H13-E-G0-0

Filter type FIL | size 610x305x90 for FKW-1 | UXS with wooden frame | filter class H13 | continuous seal | without handle cover | oil thread test according to DIN EN 1822

Order details

01 - Type

FIL = Particle filter for filter box

02 - Filter size

FKW090 = size $610 \times 305 \times 90$ - filter for filter box FKW-1 FKW150 = size $610 \times 305 \times 150$ - filter for filter box FKW-2

03 - Filter frame

- 2 = UXS with MDF wooden frame (standard)
- 3 = UXA with aluminium frame

04 - Filter class

- H13 = filter class H13 (HEPA)
- H14 = filter class H14 (HEPA)

05 - Filter seal

- E = Continuous seal (standard, PU-foamed) (seal leakage test P1 **not** possible)
- D = U-profile seal (seal leakage test P1 possible)
- F = Flat seal (EPDM) (seal leakage test P1 **not** possible)

06 - Handle cover

- G0 = without handle cover
- G1 = with handle cover (standard for UXA)

07 - Filter test

- 0 = checked oil thread test (standard), according to DIN EN 1822
- S = checked scan test, according to DIN EN 1822



Specification texts

Particle filter box with safely sealing pressure device and sealing device for installation of filter cells with rubber seal. With vertical, round connection spigot. With integrated differential pressure/aerosol test device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (-D1). Without shut-off damper and without seal leakage test. Make: SCHAKO **type FKW-H-...-M000-D1-...-P0-...**

with vertical, round connection spigot and manually adjustable sealing shut-off damper. Leakage at closed damper blade according to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa. Without seal leakage test.
 With integrated differential pressure/aerosol test device with

measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (-D1). Without seal leakage test. Make: SCHAKO **type FKW-H-...-M001-D1-...-P0-...**

- with vertical, round connection spigot and electrically (OPEN/ CLOSED actuator) adjustable locking shut-off damper (with/ without spring return).

Leakage at closed damper blade according to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa.

With integrated differential pressure/aerosol test device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (-D1). Without seal leakage test. Make: SCHAKO **type FKW-H-...-Exxx-D1-...-P0-...**

with horizontal, round connection spigot. With integrated differential pressure/aerosol test device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (-D1). Without shut-off damper and without seal leakage test.

Make: SCHAKO type FKW-V-...-M000-D1-...-P0-...

 with horizontal, round connection spigot and manually adjustable sealing shut-off damper. Leakage at closed damper blade according to DIN EN 1751, class 4, at a duct pressure of up to 1000 Pa.

With integrated differential pressure/aerosol test device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (-D1). Without seal leakage test. Make: SCHAKO **type FKW-V-...-M001-D1-...-P0-...**

 with vertical, rectangular connection spigot, with connection flange. With integrated differential pressure/aerosol test device with measuring spigot inside the box, for hose connection with an outer diameter of 10 mm (-D1). Without shut-off damper and without seal leakage test. Make: SCHAKO type FKW-Q-...-M000-D1-...-P0-...

Filter height:

- 90 mm (FKW-1)
- 150 mm (FKW-2)

Material:

- Filter box made of electrolytically galvanised sheet steel (-SB) (standard)
 - painted inside and outside, RAL colour white (-9010) (standard)
 - painted inside and outside, RAL colour can be freely selected (-xxxx)
- Filter box made of stainless steel V2A (-V2-0000)

Antibacterial coating:

- Without antibacterial coating (-AB0, standard)
- with antibacterial coating (-AB1)

Mounting:

- with magnetic fastening (-MB) (only available as -SB model, only available for air diffuser FDBB-...-SB [standard])
- Concealed mounting (-VM) (standard for FDBB-...-V2 and FDBB-...-AL).

Box dimensions:

- Standard depth of the plenum box (-KHS [for dimensions T / T1 / T2])
- Depth of plenum box in mm (-xxx, always with 3 digits) (minimum depth = for FKW-1-... spigot diameter + 222 mm, for FKW-2-... spigot diameter + 282 mm)

Spigot diameter:

- Standard spigot diameter (-SDS)
- Spigot diametermm (-xxx, always with 3 digits) (for spigot diameter > than standard only possible with box of a larger depth, maximum depth of box = 580 mm)

Diffusers (for supply air and return air):

- Air diffuser FDBB-... (FKW-...-74)



Accessories (at an extra charge):

- Tight seal test device (FKW-...-P1)
 - inside the box, only possible for particle filter with U-profile seal (FIL-...-D).

- Differential pressure / aerosol monitoring device

- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm (-D2).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol feeding device in the spigot of the box inside (-D3).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot of the box inside (-D4).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with aerosol feeding device in the spigot on the outside (-D5).
- With measuring spigot inside the box, for hose connection with an outer diameter of 10 mm. Additionally with 2 measuring spigots on the box outside, for a hose with an inner diameter of 4 mm and aerosol connection from the box inside to the on-site connection (-D6).
- Differential pressure transducer (-U1)
 - only available in connection with differential pressure / aerosol monitoring devices (-D2, -D3 and -D6).
 - supplied loose or optionally mounted to box outside
- Rubber lip seal (-GD1),
 - made of special rubber (only available for FKW-...-H / -V)
- Particle filter (FIL-...)
 - Filter frame H = 90 mm (FKW-1 / FIL-FKW090-...) or 150 mm (FKW-2 / FIL-FKW150)
 - UXS (FIL-...-2) made of MDF wood. Without handle cover (-G0, standard) or with doublesided handle protection (-G1, at an extra charge).
 - UXA (FIL-...-3), made of aluminium. With double-sided handle protection (-G1).
 - Rubber seal on filter housing either with continuous seal (- E, standard), U-profile seal (-D) or flat seal (-F).
 - Filter classes HEPA H13 (-H13, ≥99.95%) / HEPA H14 (-H14, ≥99.995%).
 - Filter checked by means of oil thread test (-O, standard) or scan test (-S, at an extra charge) according to DIN EN 1822.
 - Temperature-resistant up to 80°C. Filter wrapped in film

Specification texts for air diffusers

(for supply air and return air)

Air diffuser FDBB

Air diffuser FDBB-... for supply and return air, rectangular design, free cross-section, resistance and noise level remain constant in all blade positions. Consisting of faceplate in model A (one- or two-way throw), with pivoting air deflection blades individually adjustable. Model in single length. Dimension: 625 x 315 (length x height) Product: SCHAKO **type FDBB-A-...-625-315-N-...**

- Air throw:

- Supply air: one-way throw (-Z1)
- Supply air: two-way throw (-Z2)
- Return air, without blades (-AA)
- Return air, with blades (-AB)

- Faceplate made of:

- Sheet steel (-SB)
 - only available with paint
 - Painted to the RAL colour 9010 (white) (-9010)
 - painted, RAL colour can be freely selected (-xxxx)
- Natural colour anodised aluminium (-AL-ELOX) (only possible with concealed mounting)
- Stainless steel V2A, 1.4301 (-V2-0000)

- Blade colour

- without blades (standard for return air) (-00000)
- Blades made of plastic, similar to RAL colour 9005 (black, standard) (-L9005)
- Blades made of plastic, similar to RAL colour 9010 (white, standard) (-L9010)
- Blades made of aluminium painted to the RAL colour of the faceplate (always with 5 digits), subsequent adjustment not possible (-Axxxx)
- Blades made of natural colour anodised aluminium (- AELOX)

- Mounting:

- Magnetic fastening (-MB), with safety cable.
 - Standard for sheet steel model (-SB). Not possible for aluminium (-AL) and stainless steel (-V2) models. Installation only possible in front of the wall.
- Concealed mounting (-VM)
 - Standard for model made of aluminium (-AL) and stainless steel (-V2)
 - Pole brace fastening, by means of two M6 cylinder screws
 - (according to DIN EN ISO 4762) to the particle filter box.
- Antibacterial coating:
 - Without antibacterial coating (-AB0, standard)
 - with antibacterial coating (-AB1)