

Technical documentation



COMBIDSC

Combination slot diffuser for supply air and return air

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FUNCTION AND USE

COMBIDSC is a combined slot diffuser for supply and return air in one housing.

The slot diffuser consists of supply air slots for introducing the supply air into the room and return air slots for extracting the return air. The introduction of the supply air is carried out by means of high induction via adjustable blades and is suitable for VAV systems with variable volumetric flows.

The basis of this slot diffuser is the SCHAKO slot diffuser type DSC. The diffuser is suitable for cooling mode up to Δ -10K.

The combination slot diffuser type COMBIDSC is suitable for use in rooms with a height between 2.6 and 4 m. The air deflection blades adjustable from below allow a versatile application.

The outflow direction can be adjusted from a vertical throw in heating mode to a horizontal throw in cooling mode. In cooling mode, only a one-way air throw pattern can be set. The maximum induction is achieved while the velocity and temperature difference of the supply air jet are effectively reduced.

Due to the central housing of the support profile blades, the free cross-section is always the same size. Pressure loss and sound power level remain therefore constant even when the blades are adjusted. A subsequent change of the air throw direction on site is possible at any time, even when the diffuser has already been fitted.

If the desired air throw is specified in the order, it will be set at the factory. Unless stated otherwise, the blade position S (one-way throw) will be set. The large free cross-section allows a high air throughput compared with other slot diffusers.

The return air model is fitted with a black perforated plate for easy cleaning from below through the slots instead of air deflection blades.

The connection to the ductwork is done via the plenum box. At an extra charge, a damper adjustable from below can be installed in the spigot for air volume regulation. An external insulation of the plenum box is also possible. Due to the stable air throw pattern, it can also be used in VAV systems from 100 to 40%.

Discreet and reliable in function

Combination slot diffuser for supply and return air, stable horizontal air pattern and good room flushing. With concealed screw mounting.

COMBIDSC

TECHNICAL DOCUMENTATION

Function and use | Models

MODELS

COMBIDSC-2	2-slot (1 for supply air / 1 for return air)
COMBIDSC-4	4-slot (2 for supply air / 2 for return air)
COMBIDSCZA	Supply air (with blades) / return air (with-
	out blades, with perforated plate)
COMBIDSCR0	With frame profile STANDARD
	(frame with R0 standard profile)
COMBIDSCS0	With narrow frame profile
	(frame with SO profile)
COMBIDSCP0	With special frame profile
	(frame with P0 profile)
COMBIDSCV	Blades with vertical throw
COMBIDSCS	Blades with horizontal one-way throw
	(standard)
COMBIDSCN	Single design (length max. 1500 mm)
COMBIDSCB	Band design (available lengths according
	to SCHAKO standard for band design)
COMBIDSCASK	With plenum box (standard) (without
	dummy piece)
COMBIDSCBS	With dummy piece (only possible without
	plenum box)

Depending on use, the combination slot diffuser COMBIDSC is only available with plenum box or dummy piece.

PERFORMANCE DATA

COMBIDSC-2-ZA-...-ASK-26-2-...-S1/S2 (2-slot)

Plenum box with lateral spigot located on the opposite side (-S1)
Plenum box with lateral spigot (-S2)

Values for length L = 1000 mm

V		L _{WA} [dB(A)]			L _{WA} [dB(A)] Δp [F		[Pa]
(m³/h)	[l/s]	Suppl y air	Re- turn air	Sum	Suppl y air	Re- turn air	
77	21	25	<15	26	18	7	
95	26	30	20	30	28	10	
117	33	35	27	36	42	15	
140	39	40	33	41	60	22	
175	49	45	40	46	94	34	

COMBIDSC-4-ZA-...-ASK-26-2-...-S1/S2 (4-slot)

Plenum box with lateral spigot located on the opposite side (-S1) Plenum box with lateral spigot (-S2)

Values for length L = 1000 mm

,	1	L _{WA} [dB(A)] Δp [Pa]			[Pa]	
(m³/h)	[l/s]	Suppl y air	Re- turn air	Sum	Suppl y air	Re- turn air
145	40	25	19	26	16	8
175	49	30	20	31	24	11
210	58	35	30	36	34	16
255	71	40	36	42	50	24
305	85	45	41	47	72	34



MOUNTING

Permanent connection (-FV, standard)

- -- Only possible with plenum box.
- -- Standard for the models COMBIDSC-R0 / COMBIDSC-S0 and COMBIDSC-P0.
- The slot diffuser is permanently connected to the plenum box.

Concealed mounting (-VM)

- -- Only possible with plenum box.
- Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).
- -- Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 /-Z3.
- -- The slot diffuser is screwed to the pole brace in the plenum box housing with concealed screws.

Clamp strap (-KB, standard)

- -- Only possible for the model with dummy piece (-BS1) and without plenum box.
- -- Screws and clamp straps are supplied loose.
- Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).
- -- Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 /-Z3.
- -- The slot diffuser is screwed to the clamp strap with concealed screws (included in delivery).
- -- For mounting, access on the rear is not required!

Mounting with counter pole brace (-GT)

- Only possible for the model with dummy piece (-BS1) and without plenum box.
- -- Screws and clamp straps are supplied loose.
- Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).
- -- Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 /-Z3.
- The slot diffuser is screwed to the counter pole brace (pole brace strap) with concealed screws (included in delivery).
- -- For mounting, access on the rear is required!

Fishplate (-VL)

- -- 4 pieces, supplied loose.
- Only for connection of the corner angle to the slot diffuser in band design.
- -- The corner angle is fixed with the help of the fishplates (2 on each side).

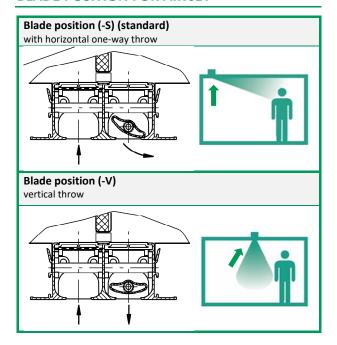
COMBIDSC

TECHNICAL DOCUMENTATION

Mounting | Blade position for air jet

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BLADE POSITION FOR AIR JET





PROCESSING

Frame surface

- -- Natural colour anodised aluminium (-ELOX, standard).
- -- Aluminium painted to:
 - RAL 9006 (white aluminium) (-9006).
 - RAL 9010 (white) (-9010).
 - Aluminium painted to a different RAL colour (at an extra charge) (-xxxx)

Blade colour

- Supply air with blade made of plastic material (hard PVC) / return air with perforated blade made of painted sheet steel:
 - Blade colour similar to RAL 9005 (black, standard) / perforated plate painted to RAL 9005 (black) (-L9005).
 - Blade colour similar to RAL 9006 (white aluminium, standard) / perforated blade painted to RAL 9006 (white aluminium) (-L9006).
 - Colour similar to RAL 9010 (white) / perforated blade painted to RAL 9010 (white) (-L9010).
 - RAL colour freely selectable (-Lxxxx)

Blade holding device

-- Aluminium ducts

Internal blade divider (standard)

- -- Plastic (PA type 6):
 - for supply air painted to blade colour
 - for return air painted to RAL 9005

Internal blade divider (support for concealed mounting)

- -- Plastic (PA type 6):
 - for supply air painted to blade colour
 - for return air painted to RAL 9005

External blade plates (end plates)

- -- Plastic (ABS)
 - for supply air painted to blade colour
 - for return air painted to RAL 9005

Connecting pin

Connection diffuser - diffuser

- -- Made of plastic material
- -- For band design only
- -- Supplied loose (2 for each connection)

Depending on use, the combination slot diffuser COMBIDSC is only available with plenum box or dummy piece.

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TECHNICAL DOCUMENTATION

Processing | Accessories

ACCESSORIES

End pieces (-E0 / -ES / -EB / -EL / -ER)

- -- Without end pieces (-E0).
- -- With end pieces:
 - Supplied loose (-ES, pair) (standard).
 - Mounted ex works on both sides (-EB).
 - Mounted ex works on the left side (-EL).
 - Mounted ex works on the right side (-ER).

Made of aluminium (same colour as frame).

Additional profile (-Z0 / -Z1 / -Z2 / -Z3)

- -- Without additional profile (-Z0).
- -- With additional profile (only possible for COMBIDSC-S0):
 - ZI(-Z1): connection of ceiling panels.
 - Z II (-Z2): connection of panelled ceilings.
 - Z III (-Z3): connection of ceiling panels.

Made of aluminium (same colour as frame).

Dummy piece (-BS0 / -BS1)

- -- Without dummy piece (-BS0).
- -- With dummy piece (-BS1).:
 - Made of sheet steel painted to RAL 9005 (black).
 - Only possible without plenum box.
 - Mounting only possible with clamp strap (-KB, standard) or counter pole brace (-GT).

Plenum box (-ASK-26)

- -- Model (number of slots):
 - 2-slot (-2) (1 for supply air / 1 for return air)
 - 4-slot (-4) (2 for supply air / 2 for return air)
- -- Single / band design:
 - Single length (-N, length of plenum box max. 1500 mm)
 - Band design (-B, available lengths according to SCHAKO standard for band design)
- -- Length:
 - 1000 mm (-01000)
 - 1500 mm (-01500)
 - Length in mm, can be freely selected (-xxxxx, always with 5 digits)
- -- Mounting of box:
 - Permanent connection (-FV) (standard).
 - Concealed mounting (-VM) (only possible for the models COMBIDSC-R0 and for COMBIDSC-P0 and COMBIDSC-S0-Z2).
- -- Material:
 - Galvanised sheet steel (-SV) (standard).
- -- Damper:
 - Without damper (-DK0) (standard).
 - With damper made of galvanised sheet steel, adjustable, for simple air volume regulation:
 - In the plenum box housing (with lateral spigot position S1 and S2) (-DK1).
 - In the connection spigot, with cable-operated adjustment (with spigot position from above SO) (-DK2).
- -- Rubber lip seal:
 - Without rubber lip seal (-GD0)

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- With rubber lip seal (-GD1) made of special rubber, at the connection spigot.



Insulation:

- Without insulation (-I0)
- With box insulation outside (-la), thermal insulation at the outside of the plenum box.
- -- Height of plenum box:
 - Standard height of plenum box (-KHS)
 - Height of plenum box in mm, freely selectable (-xxx) (minimum height = spigot diameter + 47 mm, always with 3 digits)
- Box neck:
 - Standard box neck (-KVS)
 - Box neck in mm, freely selectable (-xxx) (minimum height = 45 - 200 mm, always with 3 digits)

Can only be used with 2-slot models, 4-slot models don't have a box neck.

- Spigot position:
 - Spigot from above (-S0).
 - Lateral spigots on both sides (-S1) (standard).
 - Lateral spigot on one side (-S2).
- Spigot diameter:
 - Standard spigot diameter (-SDS).
 - Spigot diameter in mm, freely selectable (-xxx, always with 3 digits).
- Suspension:
 - Without riveting nut (-E0).
 - With riveting nut (-EM), made of brass.

Corner angle (-EW-26)

- Model (number of slots):
 - 2-slot (-2) (1 for supply air / 1 for return air)
 - 4-slot (-4) (2 for supply air / 2 for return air)
- -- Frame profile:
 - Standard (-R0).
 - Narrow frame profile (-S0).
 - Special frame profile (-P0).
- -- Frame surface:
 - Natural colour anodised aluminium (-ELOX, standard).
 - Aluminium painted to:
 - RAL 9006 (white aluminium) (-9006).
 - RAL 9010 (white) (-9010).
 - Aluminium painted to a different RAL colour (at an extra charge) (-xxxx).
- -- Dummy profile made of painted aluminium:
 - Similar to RAL 9005 (black) (-B9005) (standard).
 - Similar to RAL 9006 (white aluminium) (-B9006).
 - Similar to RAL 9010 (white) (-B9010).
 - Painted aluminium, RAL colour can be freely selected (-Bxxxx).
- Angle between sides:
 - 90° (-090)
 - Angle as required (-xxx), values between α = 90° (-090, standard) and 170° (-170) are possible.
- -- Left-side length (a):
 - Standard length L=250 for 2-slot models / L=400 for 4slot models
- -- Right-side length (b):
 - Standard length L=250 for 2-slot models / L=400 for 4slot models
- -- Including 4 fishplates (-VL, included in delivery) made of aluminium (same colour as frame), supplied loose.
- Additional profile:
 - Without additional profile (-Z0).

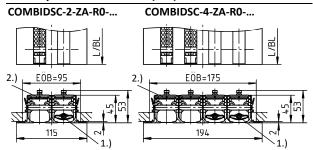
COMBIDSC

TECHNICAL DOCUMENTATION

Dimensions of frame profile |

DIMENSIONS OF FRAME PROFILE

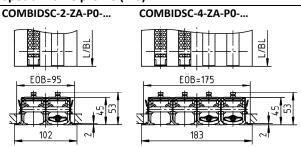
Frame profile STANDARD (-R0)



Narrow frame profile (-S0)

COMBIDSC-2-ZA-SO-... COMBIDSC-4-ZA-SO-... EÖB=90 EÖB=170

Special frame profile (-P0)



On the return air side, a perforated plate is mounted instead of the air deflection blades. The plate can be easily cleaned from below through the slots. To allow the volume setting mounted on top also to be cleaned more easily, the perforated plate is interrupted in the area of the connection pieces on a length L of øD + 2.

EÖB = installation opening width

EÖL = installation opening length

- 1.) Air deflection blade
- 2.) Perforated plate

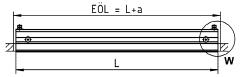
For the available lengths for the slot diffuser, see page 6.



Available lengths for the slot diffuser

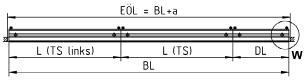
Single design (-N)

- Length **1000** mm (length of box KL = 993 mm) (-01000-N)
- Length **1500** mm (length of box KL = 1493 mm) (-01500-N)
- Length in mm, can be freely selected (length of box KL = L 7 mm), possible length L <1500 mm to \geq 400 mm) (-xxxxx-N)



Band design (-B)

 Length in mm, can be freely selected, as band (-xxxxx-B) (Available lengths according to SCHAKO standard)



Available lengths according to SCHAKO standard:

When the slot diffuser type COMBIDSC is designed as a band, the total length BL is assembled from lengths (sections) of **1000 mm or 1500 mm**. The difference pieces are supplied in lengths **<1500 mm to ≥400 mm**.

	а
COMBIDSCR0	10
COMBIDSCP0	15
COMBIDSCSO	15

EÖL = installation opening length

DL = difference in length

Left TS = left section
L = length
BL = band length
For detail W, see page 13.

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Dimensions of accessories |

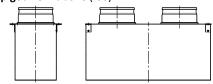
DIMENSIONS OF ACCESSORIES

Plenum box (-ASK-24)

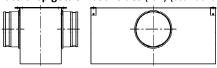
Spigot position

- SO = spigot from above
- S1 = lateral spigots on both sides (standard)
- S2 = lateral spigot on one side

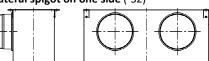
Spigot from above (-S0)



Lateral spigots on both sides (-S1) (standard)



Lateral spigot on one side (-S2)





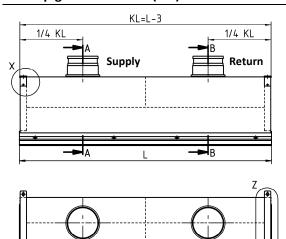
TECHNICAL DOCUMENTATION

Dimensions of accessories |

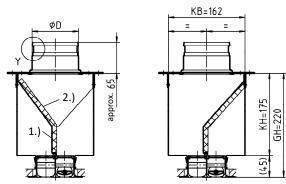
Plenum box with permanent connection (-FV)

The slot diffuser is permanently connected to the plenum box. Standard for the models COMBIDSC-R0 / COMBIDSC-S0 and COMBIDSC-P0.

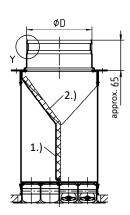
With spigot from above (-S0)

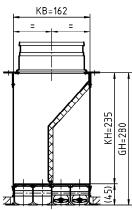


COMBIDSC-2-...-ASK-26-...-FV-S0
Section A-A / supply air Section B-B / return air



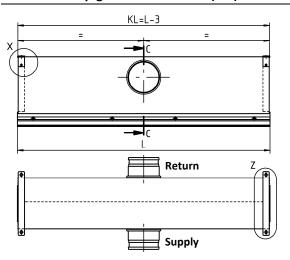
COMBIDSC-4-...-ASK-26-...-FV-S0
Section A-A / supply air Section B-B / return air



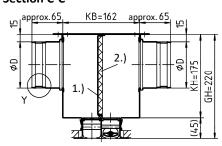


- 1.) Partition plate
- 2.) Foam

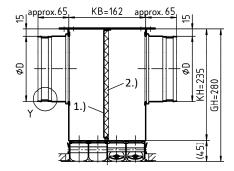
With lateral spigots on both sides (-S1)



COMBIDSC-2-...-ASK-26-...-FV-S1 Section C-C



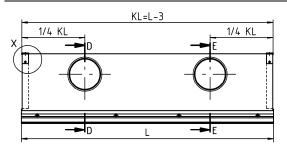
COMBIDSC-4-...-ASK-26-...-FV-S1 Section C-C

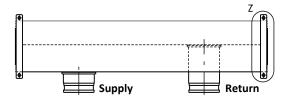


For the table of available sizes, see page 8
For diffuser mounting, detail X, see page 11.
For detail Y (rubber lip seal), see page 11.
For fastening details, see page 18.
For the band design, see page 15.

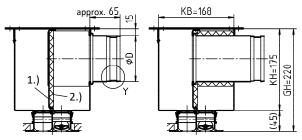


With lateral spigot on one side (-S2)

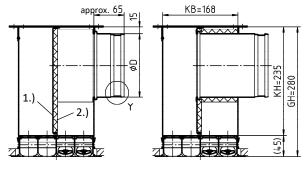




COMBIDSC-2-...-ASK-26-...-FV-S2 Section D-D / supply air Section E-E / return air



COMBIDSC-4-...-ASK-26-...-FV-S2 Section D-D / supply air Section E-E / return air



- Partition plate
 Foam

COMBIDSC

TECHNICAL DOCUMENTATION

Dimensions of accessories |

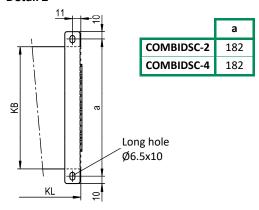
Available sizes Plenum box with permanent connection (ASK-26-...-FV-S0/-S1/-S2)

_	КВ	GH	KH	EÖB		b	ø	D
				 R0 P0	 S0		L ≤ 1000	L>1000 - 1 < 1500
COMBIDSC-2	168	220	175	95	90	40	ø 98	ø 123
COMBIDSC-4	168	280	235	175	170	120	ø 138	ø 138

L	ΕĊ	ÖL	KL	Weight incl. (k	plenum box g)
	R0	P0 S0		COMBIDSC-2	COMBIDSC-4
1000	1010	1015	997	8.0	12.0
1500	1510	1515	1497	12.0	18.0

Intermediate lengths and other spigot diameters on request. At an extra charge, the plenum box neck can be extended from the standard length to up to 200 mm by means of a non-adjustable neck piece.

Detail Z



For diffuser mounting, detail X, see page 11. For detail Y (rubber lip seal), see page 11. For fastening details, see page 18. For the band design, see page 15.

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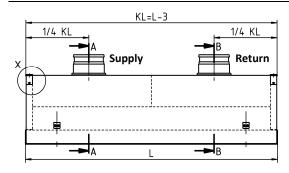
Dimensions of accessories |

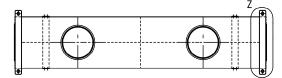
Plenum box with concealed mounting (-VM)

The slot diffuser is screwed to the pole brace in the plenum box housing with concealed screws.

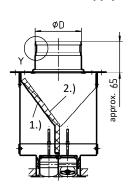
Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile). Not possible for the models COMBIDSC-S0-Z0 /-Z1 /-Z3.

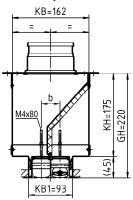
With spigot from above (-S0)



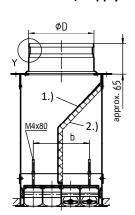


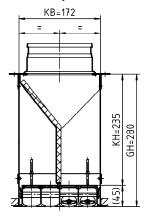
COMBIDSC-2-...-ASK-26-...-VM-S0 Section A-A / supply air Section B-B / return air





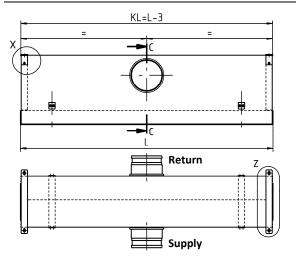
COMBIDSC-4-...-ASK-26-...-VM-S0 Section A-A / supply air Section B-B / return air



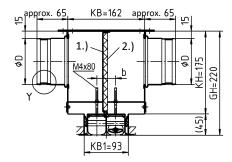


- 1.) Partition plate
- 2.) Foam

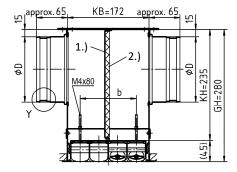
With lateral spigots on both sides (-S1)



COMBIDSC-2-...-ASK-26-...-VM-S1 **Section C-C**



COMBIDSC-4-...-ASK-26-...-VM-S1 **Section C-C**



For the table of available sizes, see page 10 For dimension b, see page 10.

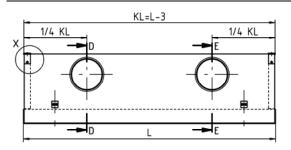
For diffuser mounting, detail X, see page 11. For detail Y (rubber lip seal), see page 11. For fastening details, see page 18. For the band design, see page 15.

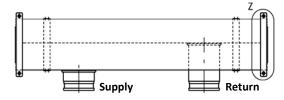
Construction subject to change

No return possible

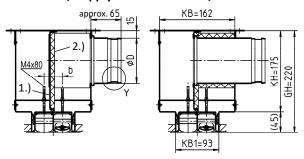


With lateral spigot on one side (-S2)

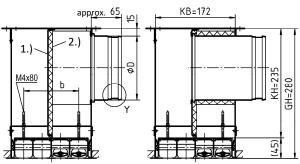




COMBIDSC-2-...-ASK-26-...-VM-S2 Section D-D / supply air Section E-E / return air



COMBIDSC-4-...-ASK-26-...-VM-S2 Section D-D / supply air Section E-E / return air



- 1.) Partition plate
- 2.) Foam

COMBIDSC

TECHNICAL DOCUMENTATION

Dimensions of accessories |

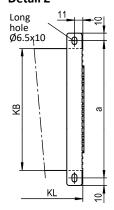
Available sizes Plenum box with concealed mounting (ASK-26-...-VM-S0/-S1/-S2)

	КВ	GH	KH	EÖB	b		øD
				R0 P0		L ≤ 1000	L> 1000 - L ≤ 1500
COMBIDSC-2	162	220	175	95	40	ø 98	ø 123
COMBIDSC-4	172	280	235	175	120	ø 138	ø 138

L	EÖL		EÖL		EÖL		KL	Weight incl. p	lenum box (kg)
	R0	P0		COMBIDSC-1	COMBIDSC-4				
1000	1010	1015	997	8.0	12.0				
1500	1510	1515	1497	12.0	18.0				

Intermediate lengths and other spigot diameters on request. At an extra charge, the plenum box neck can be extended from the standard length to up to 200 mm by means of a non-adjustable neck piece.

Detail Z



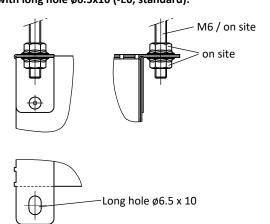
	а
COMBIDSC-2	182
COMBIDSC-4	192

For diffuser mounting, detail X, see page 11.
For detail Y (rubber lip seal), see page 11.
For fastening details, see page 18.
For the band design, see page 15.
EÖB = installation opening width
EÖL = installation opening length



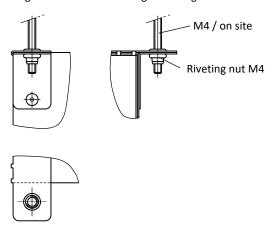
Plenum box mounting

Detail X with long hole Ø6.5x10 (-E0, standard):



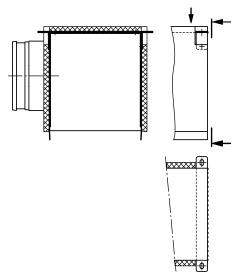
with riveting nut M4 (-EM, at an extra charge):

At an extra charge, the plenum boxes can be fitted with M4 riveting nuts to facilitate ceiling mounting.



Insulation (-la), for ASK

External (-Ia)



COMBIDSC

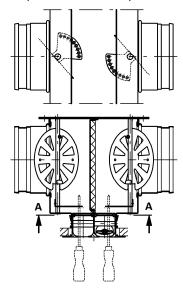
TECHNICAL DOCUMENTATION

Dimensions of accessories |

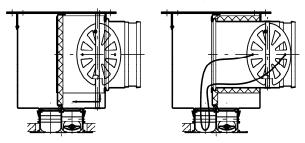
Damper (-DK1/-DK2), for ASK

-DK1, lateral connection on both sides (-S1, standard)

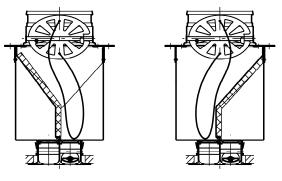
A-A (without slot diffuser)



-DK1, lateral connection on one side (-S2)



-DK2, connection from above (-S0, with cable-operated adjustment)



Rubber lip seal (-GD1), for ASK





Additional profiles (-Z0 / -Z1 / -Z2 / -Z3)

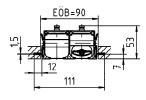
Only possible for COMBIDSC-SO.

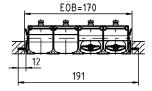
Models:

- Without additional profile (-Z0).
- With additional profile Z I (-Z1): connection of ceiling panels
- With additional profile Z II (-Z2): connection of panelled ceilings
- With additional profile Z III (-Z3): connection of ceiling panels.

Additional profile Z I (-Z1) COMBIDSC-2

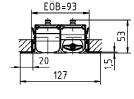
COMBIDSC-4

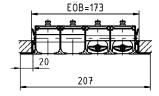




Additional profile Z II (-Z2) COMBIDSC-2

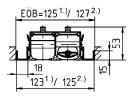
COMBIDSC-4

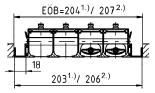




Additional profile Z III (-Z3) COMBIDSC-2

COMBIDSC-4





- 1. = anodised model
- 2. = painted model

EÖB = installation opening width

For the available lengths for the slot diffuser, see page 6.

COMBIDSC

TECHNICAL DOCUMENTATION

Dimensions of accessories |

Dummy piece (-BS0 / -BS1)

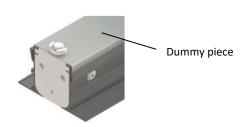
Only possible without plenum box.

Suitable for all frame profiles (-R0 / -S0 / -P0).

Mounting only possible with clamp strap (-KB, standard) or counter pole brace (-GT).

Models:

- -BSO: without dummy piece (only possible in connection with plenum box).
- -BS1: with dummy piece made of sheet steel painted to RAL 9005 (black).

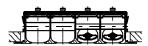


COMBIDSC-2

COMBIDSC-4



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For the available lengths for the slot diffuser, see page 6.



End pieces (-E0 / -ES / -EB / -EL / -ER)

To give the impression of a continuous frame, lateral front end pieces can be fitted.

Models:

E0 = without end piece

ES = with end pieces (pair) (standard), supplied loose.

EB = with end pieces (pair) mounted ex works.

EL = with end piece mounted ex works on the left side

ER = with end piece mounted ex works on the right side

For COMBIDSC-R0 / COMBIDSC-P0:



For COMBIDSC-S0-Z0:



For COMBIDSC-S0-Z1:



For COMBIDSC-S0-Z2 / COMBIDSC-S0-Z3:

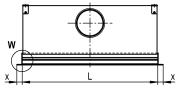


COMBIDSC

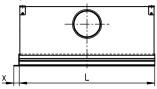
TECHNICAL DOCUMENTATION

Dimensions of accessories

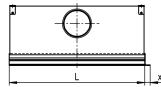
End piece on both sides



End piece on the left



End piece on the right

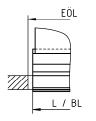


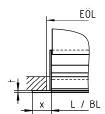
Detail W

COMBIDSC-...-R0 / ...-P0 / ...-S0-Z2 / -Z3

without end pieces

with end pieces

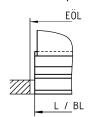


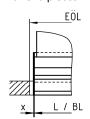


COMBIDSC-...-S0-Z0 / -Z1

without end pieces

with end pieces





	х	t
COMBIDSCR0	20	2
COMBIDSCP0	16	2
COMBIDSCS0-Z2	20	2
COMBIDSCS0-Z0 / -Z1 / -Z3	1	-

Installation opening in the length section:

EÖL = L+a or BL+a

	а
COMBIDSCR0	10
COMBIDSCP0	15
COMBIDSCS0	15



TECHNICAL DOCUMENTATION

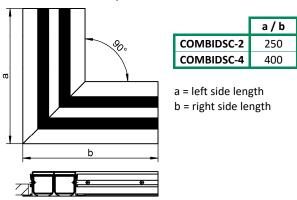
Dimensions of accessories |

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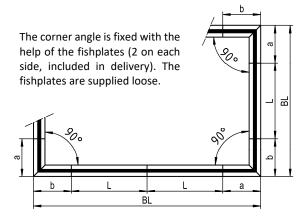
Corner angle 90° (-EW)

Corner angles can only be produced as dummy pieces, i.e., without a plenum box. The standard corner angle has a 90° angle and a side length of 250 mm (for COMBIDSC-2-...) or 400 mm (for COMBIDSC-4-...).

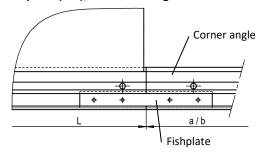
Standard angle between sides is 90° . Angle as required, a value between 90° and 170° is possible.



Installation detail, corner angle in band design



Fishplate (-VL), for band design



Detail fishplate corner angle

Frame profile:

...-R0 / -P0: ...-S0:





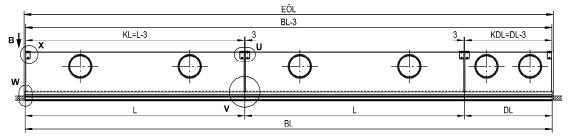


TECHNICAL DOCUMENTATION

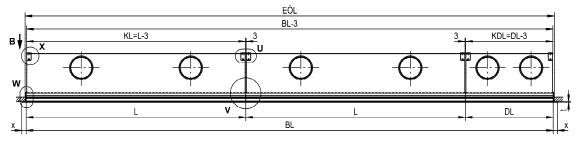
Band design |

BAND DESIGN

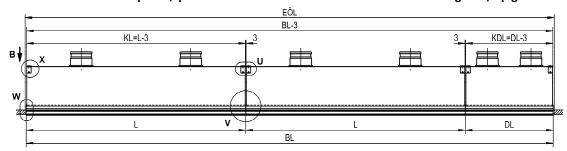
COMBIDSC without end piece / permanent connection FV and concealed mounting VM / lateral spigot (-S1/-S2)



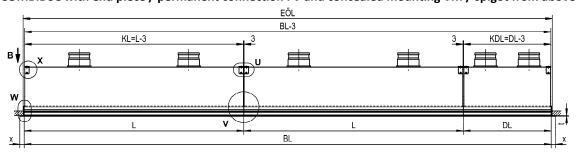
COMBIDSC with end piece / permanent connection FV and concealed mounting VM / lateral spigot (-S1/-S2)



COMBIDSC without end piece / permanent connection FV and concealed mounting VM / spigot from above (-S0)



COMBIDSC with end piece / permanent connection FV and concealed mounting VM / spigot from above (-S0)



When the slot diffuser type COMBIDSC is designed as a band >2000 mm, the total length BL is assembled from standard lengths of 1500 mm. The difference pieces <1500 mm to \geq 400 mm can be fitted with a plenum box.

The difference pieces <400 mm are supplied as dummy pieces without plenum box. A different band division is possible after consultation and when required by the customer.

. = length

DL = difference in length

BL = band length

KL = length of plenum box
KDL = difference in length, plenum box

EÖL = ceiling opening dimensions

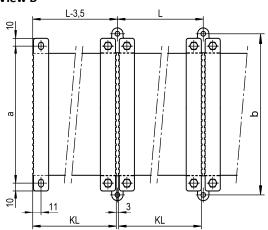
	х	t	а
COMBIDSCR0	20	2	10
COMBIDSCP0	16	2	
COMBIDSCS0-Z0	1	-	
COMBIDSCS0-Z1	1	-	15
COMBIDSCS0-Z2	20	2	
COMBIDSCS0-Z3	1	-	

Installation opening in the length section: EÖL = BL+a

For detail V / detail X / detail U, see page 16. For detail W, see page 13. For view B see page 16. For available sizes, see pages 7 + 8 + 9 + 10.



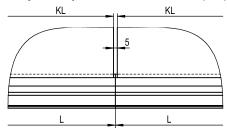
View B



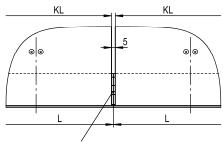
Available sizes

	FV					V	М	
	-S1/-S2		-S0		-S1/-S2		-S0	
	а	b	а	b	а	b	а	b
COMBIDSC-1	103	135	142	174	116	148	142	174
COMBIDSC-4	182	214	182	214	196	228	196	228

Detail V Butt joint of permanent connection (-FV)



Butt joint of concealed mounting (-VM)



Seal butt joint on site (sealing tape)

COMBIDSC

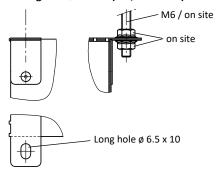
TECHNICAL DOCUMENTATION

Band design |

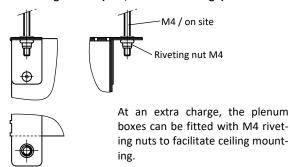
Plenum box mounting

Detail X

with long hole Ø6.5x10 (-E0, standard):

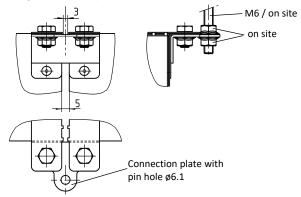


with riveting nut M4 (-EM, at an extra charge):

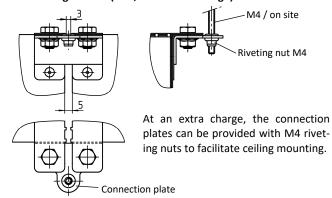


Detail U

with pin hole Ø6.1 (-E0, standard):



with riveting nut M4 (-EM, at an extra charge):





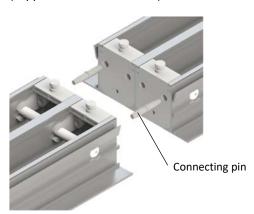
TECHNICAL DOCUMENTATION

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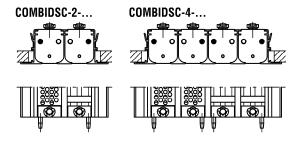
Band design |

Connecting pin for band design

(supplied loose as standard)



Arrangement of connecting pins



Attention:

The connecting pins are only suitable for positioning and for force transmission.



TECHNICAL DOCUMENTATION

Fastening methods |

FASTENING METHODS

Permanent connection (-FV)

With plenum box (-ASK)

Standard for the models COMBIDSC-RO, COMBIDSC-SO and COMBIDSC-PO.

The slot diffuser is permanently connected to the plenum box. (see pages 7 + 8)

COMBIDSC-...-R0 / ...-P0





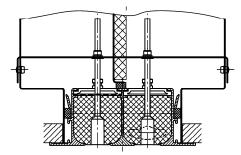
Concealed mounting (-VM)

Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).

Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.

The slot diffuser is screwed to the pole brace in the plenum box housing with concealed screws.

(See pages 9 + 10)



Clamp strap (-KB, standard)

Only available for models with dummy piece.

Screws and clamp straps are supplied loose.

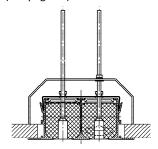
Possible for the models COMBIDSC-RO / COMBIDSC-PO and COMBIDSC-S0-Z2 (with additional profile).

Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.

The slot diffuser is screwed to the clamp strap with concealed screws (included in delivery).

For mounting, access on the rear is not required!

(see page 19)



Counter pole brace (-GT)

With dummy piece (-BS...)

Only available for models with dummy piece.

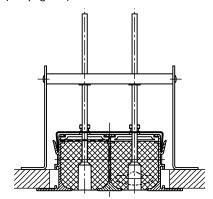
Screws and counter pole brace are supplied loose.

Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).

Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3. The slot diffuser is screwed to the counter pole brace (pole brace strap) with concealed screws (included in delivery).

For mounting, access on the rear is required!

(see page 19)





Fishplate (-VL)

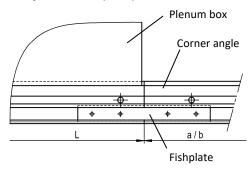
4 pieces, supplied loose.

Only for connection of the corner angle to the slot diffuser in band design.

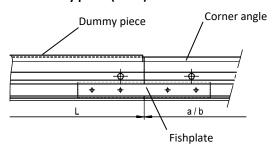
The corner angle is fixed with the help of the fishplates (2 on each side).

(see page 14)

With plenum box (-ASK)



With dummy piece (-BS...)



COMBIDSC

TECHNICAL DOCUMENTATION

Mounting with clamp strap (-KB) | Mounting with counter pole

MOUNTING WITH CLAMP STRAP (-KB)

Screws and clamp straps are supplied loose.

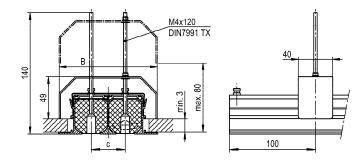
Only possible without plenum box.

Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).

Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.

The slot diffuser is screwed to the clamp strap with concealed screws (included in delivery).

For mounting, access on the rear is not required!



	В	С
COMBIDSC-2	114	40
COMBIDSC-4	194	119

MOUNTING WITH COUNTER POLE BRACE (-GT)

Screws and counter pole brace are supplied loose.

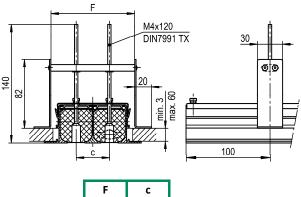
Only possible without plenum box.

Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).

Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.

The slot diffuser is screwed to the counter pole brace (pole brace strap) with concealed screws (included in delivery).

For mounting, access on the rear is required!





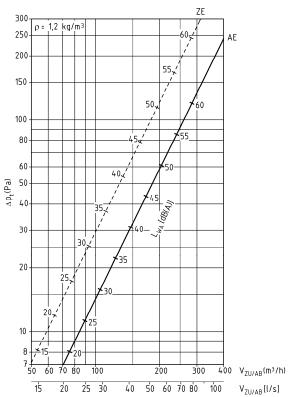
TECHNICAL DOCUMENTATION

Technical data |

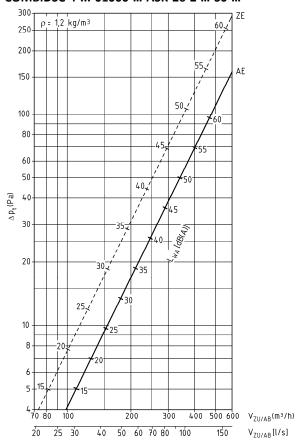
TECHNICAL DATA

Pressure loss and noise level

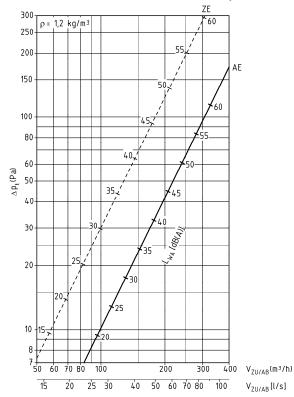
COMBIDSC-2-...-01000-...-ASK-26-2-...-S0-...



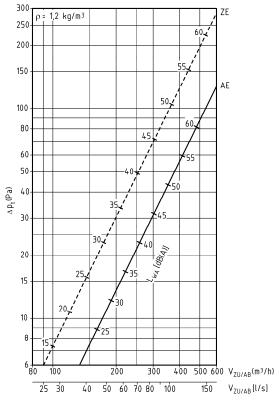
COMBIDSC-4-...-01000-...-ASK-26-2-...-S0-...



COMBIDSC-2-...-01000-...-ASK-26-2-...-S1/S2-...



COMBIDSC-4-...-01000-...-ASK-26-2-...-S1/S2-...



ZE = supply air unit

AE = return air unit



TECHNICAL DOCUMENTATION

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Legend |

LEGEND

$V_{ZU/A}$	_{.B} (m³/h) [l/s]	=	supply air / return air volume
Δp_t	(Pa)	=	Total pressure loss
ρ	(kg/m³)	=	Density
L_{WA}	[dB(A)]	=	A-weighted sound power level
KF	(-)	=	Correction factor
L	(mm)	=	length
BL	(mm)	=	Band length
DL	(mm)	=	Difference in length
KH	(mm)	=	Height of box
GH	(mm)	=	Total height
KB	(mm)	=	Width of box
KL	(mm)	=	Length of box
D	(mm)	=	Diameter
EÖB	(mm)	=	Installation opening width
EÖL	(mm)	=	Installation opening length





TECHNICAL DOCUMENTATION

Slot diffuser order code |

SLOT DIFFUSER ORDER CODE

01	02	03	04	05	06
Туре	Model	Air throw	Frame profile	Frame surface	Blade colour
Example					
COMBIDSC	-2	-ZA	-R0	-9010	-L9005

07	08	09	10	11	12	13
Blade position for air jet	Single / band design	Length	Mounting	End piece	Additional profile	Dummy piece
Example						
-S	-N	-01000	-FV	-ES	-Z0	-BSO

Sample

COMBIDSC-2-ZA-R0-9010-L9005-S-N-01000-FV-ES-Z0-BS0

Combination slot diffuser COMBIDSC | 2-slot | Supply air (with blades) / return air (without blades, with perforated plate) | Frame profile STANDARD | Aluminium painted to RAL colour 9010 (white) | Supply air with blades made of plastic material (hard PVC) similar to RAL 9005 (black) - Return air with perforated plate painted to RAL 9005 (black) | Blades with horizontal one-way throw | Single design | Length 1000 mm | Permanent connection to plenum box | With end piece | Without additional profile | Without dummy piece

ORDER DETAILS

01 - Type

COMBIDSC = COMBIDSC combination slot diffuser

02 - Model

2 = 2-slot (1 for supply air / 1 for return air)

4 = 4-slot (2 for supply air / 2 for return air)

03 - Air throw

ZA = supply air (with blades) / return air (without blades, with perforated plate)

04 - Frame profile

RO = Frame profile STANDARD

SO = Narrow frame profile

PO = Special frame profile

05 - Frame surface

ELOX = Natural colour anodised aluminium (standard).

9006 = Aluminium painted to RAL colour 9006 (white aluminium).

9010 = Aluminium painted to RAL colour 9010 (white)

xxxx = Aluminium painted to another RAL colour, at an extra charge (freely selectable, always with 4 digits)

06 - Blade colour

L9005 = supply air with blades made of plastic material (hard PVC) similar to RAL 9005 (black) / return air with perforated plate painted to RAL 9005 (black).

L9006 = supply air with blades made of plastic material (hard PVC) similar to RAL 9006 (white aluminium) / return air with perforated plate painted to RAL 9006 (white aluminium).

L9010 = supply air with blades made of plastic material (hard PVC) similar to RAL 9010 (white) / return air with perforated plate painted to RAL 9010 (white).

Lxxxx = supply air with blades made of plastic material (hard PVC) painted to a freely selectable RAL colour / return air with perforated plate in the same colour

07 - Blade position for air jet

V = blades with vertical throw.

S = blades with horizontal one-way throw (standard).

08 - Single / band design

N = single design (length max. 1500 mm).

B = band design (available lengths according to SCHAKO standard for band design).

09 - Length

01000 = length 1000 mm.

01500 = length 1500 mm.

xxxxx = length in mm, can be freely selected (always with 5 digits).

10 - Mounting

FV = permanent connection to plenum box (only possible with plenum box) (standard).

VM = concealed mounting (only possible with plenum box, possible for the models COMBIDSC-...-R0 / -P0 and COMBIDSC-...-S0-...-Z2 (with additional profile)).

KB = mounting with clamp strap (only possible without plenum box, possible for the models COMBIDSC-...-R0 / -P0 and COMBIDSC-...-S0-...-Z2 (with additional profile)) (standard).

GT = mounting with counter pole brace (only possible without plenum box, possible for the models COMBIDSC-...-R0 / -P0 and COMBIDSC-...-S0-...-Z2 (with additional profile)).

11 - End piece

E0 = without end piece (standard).

ES = with end piece (pair, supplied loose).

EB = with end piece mounted ex works on both sides.

EL = with end piece mounted ex works on the left side.

ER = with end piece mounted ex works on the right side.

12 - Additional profile

Z0 = without additional profile (standard).

Z1 = with additional profile Z I.

z2 = with additional profile Z II.

z3 = with additional profile Z III.

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Additional profiles are only available for frame profile COMBIDSC-...-SO.

13 - Dummy piece

BSO = without dummy piece, only possible in connection with plenum box.

BS1 = with dummy piece made of sheet steel painted to RAL 9005 (black).

Dummy piece only possible without plenum box. Mounting only possible with clamp strap (-KB, standard) or counter pole brace (-GT).

Depending on use, the combination slot diffuser COMBIDSC is only available with plenum box or dummy piece.



TECHNICAL DOCUMENTATION

Plenum box order code |

PLENUM BOX ORDER CODE

01	02	03	04	05	06	07	08
Туре	Diffuser	Model	Single / Band design	Length	Mounting of box	Material	Damper
Example							
ASK	-26	-2	В	-11500	-FV	-SV	-DK1

09	10	11	12	13	14	15
Rubber lip seal	Insulation	Height of plenum box	Box neck	Spigot position	Spigot diameter	Suspension
-GD1	-10	-KHS	-KVS	-S1	-SDS	-E0

Sample

ASK-26-2-B-01000-FV-SV-DK1-GD1-I0-KHS-KVS-S1-SDS-E0

Plenum box for slot diffuser | For COMBIDSC | 2-slot | Band design | Length 11,500 mm | Permanent connection | Galvanised steel sheet | With damper | With rubber lip seal | Without insulation | Standard height of box | Standard box neck | Lateral spigot | Standard spigot diameter | Without riveting nut

ORDER DETAILS

01 - Type

ASK = plenum box for slot diffuser

02 - Diffuser

26 = for COMBIDSC

03 - Model

2 = 2-slot (1 for supply air / 1 for return air) 4 = 4-slot (2 for supply air / 2 for return air)

04 - Single / band design

N = single design (length of box max. 1500 mm).
B = band design (available lengths according to SCHAKO standard for band design)

05 - Length

01000 = length 1000 mm 01500 = length 1500 mm

xxxxx = length in mm, can be freely selected (always with 5 digits, length min. 400 mm / max. 1500 mm)

06 - Mounting of box

FV = permanent connection (standard)

VM = concealed mounting (only possible for the modules COMBIDSC-R0 / COMBIDSC-P0 and

COMBIDSC-S0 -Z2)

07 - Material

SV = galvanised sheet steel (standard)

08 - Damper

DK2

DK0 = without damper (standard)

DK1 = with damper (only with lateral spigot position (-S1 and S2), in the plenum box housing)

= With damper and cable-operated adjustment (SZV)
(only with connection from above (-SO), in the

connection spigot)

09 - Rubber lip seal

GD0 = without rubber lip seal (standard)

GD1 = with rubber lip seal

10 - Insulation

I0 = without insulation (standard)Ia = with box insulation outside

11 - Height of plenum box

KHS = standard height of plenum box

xxx = height of box in mm, can be freely selected (minimum height = spigot diameter +47 mm, always

with 3 digits)

12 - Box neck

KVS = Standard box neck

xxx = Box neck in mm, freely selectable (minimum height= 45-200 mm, always with 3 digits)

Can only be used with 2-slot models, 4-slot models don't have a box neck.

13 - Spigot position

SO = spigot from above

S1 = lateral spigots on both sides (standard)

S2 = lateral spigot on one side

14 - Spigot diameter

SDS = standard spigot diameter

xxx = spigot diameter in mm, can be freely selected (al-

ways with 3 digits)

15 - Suspension

EO = without riveting nut (standard)

EM = with riveting nut



TECHNICAL DOCUMENTATION

Order code corner angle I

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ORDER CODE CORNER ANGLE

01	02	03	04	05
Туре	Diffuser	Model	Frame profile	Frame surface
Example				
EW	-26	-2	-R0	-ELOX

06	07	08
Dummy profile colour	Angle between sides	Additional profile
-B9005	-090	-Z0

Sample

EW-26-2-R0-ELOX-B9005-090-Z0

Corner angle for slot diffuser | For COMBIDSC | 2-slot | STANDARD frame profile | Frame surface: natural colour anodised aluminium | Dummy plate colour: aluminium painted similar to RAL colour 9005 (black) | Angle between sides: 90° | Without additional profile

ORDER DETAILS

01 - Type

EW = corner angle for slot diffuser

02 - Diffuser

26 = for COMBIDSC

03 - Model

2 = 2-slot (1 for supply air / 1 for return air) 4 = 4-slot (2 for supply air / 2 for return air)

04 - Frame profile

R0 = Frame profile STANDARD S0 = Narrow frame profile P0 = Special frame profile

05 - Frame surface

ELOX = Natural colour anodised aluminium (standard)

9006 = Aluminium painted to RAL colour 9006 (white aluminium)

9010 = Aluminium painted to RAL colour 9010 (white)

xxxx = Aluminium painted to another RAL colour, at an ex-

tra charge (freely selectable, always with 4 digits)

06 - Dummy profile colour

B9005 = aluminium painted similar to RAL colour 9005

(black) (standard)

9006 = aluminium painted similar to RAL colour 9006

(white aluminium)

B9010 = aluminium painted similar to RAL colour 9010

(white)

Bxxxx = painted aluminium, RAL colour can be freely selected

07 - Angle between sides

090 = 90° (standard)

xxx = angle as required (a value between 90° [090] and

170° [170] is possible).

08 - Additional profile

ZO = without additional profile (standard)



TECHNICAL DOCUMENTATION

Specification text I

SPECIFICATION TEXT

Combination slot diffuser for supply and return air suitable for wall or ceiling mounting. Highly inductive slot diffuser on the supply air side, free cross-section, resistance and sound power level constant in all blade positions.

Supply air element with pivoting air deflection blades. Return air element without blades, with perforated plate made of sheet steel painted to RAL 9005 (black).

Product: SCHAKO type COMBIDSC-...-ZA-...

Model (number of slots):

- 2-slot (1 for supply air / 1 for return air) (-2)
- 4-slot (2 for supply air / 2 for return air) (-4)

Frame made of extruded aluminium profile, consisting of:

- Frame profile:
 - Standard frame profile (-R0)
 - Narrow frame profile (-S0)
 - Special frame profile (-P0)
- Frame surface:
 - Natural colour anodised (standard, -ELOX)
 - Painted to RAL 9006 (white aluminium, -9006)
 - Painted to RAL 9010 (white, **-9010**)
 - Painted to a different RAL colour (-xxxx)

Blade colour:

Supply air element with pivoting **air deflection blades** in support profile shape made of plastic material (hard PVC). Return air element with painted perforated plate:

- Blade colour similar to RAL 9005 (black) / perforated plate painted to RAL 9005 (black) (-L9005) (standard).
- Blade colour similar to RAL 9006 (white aluminium) / perforated plate painted to RAL 9006 (white aluminium) (-L9006).
- Blade colour similar to RAL 9010 (white) / perforated plate painted to RAL 9010 (white) (-L9010).
- Blade RAL colour can be freely selected / perforated plate in the same colour (-LXXXX).

Blade position for air jet:

- Blades with vertical throw (-V).
- Blades with horizontal one-way throw (-S).

Length / Model:

Single design (-N)

- 1000 mm (length of box KL = 1040 mm) (-N-01000).
- 1500 mm (length of box KL = 1540 mm) (-N-01500).
- Length in mm, can be freely selected (-N-xxxxx, always with 5 digits).

Band design (-B)

 Length in mm, as band (-B-XXXXX).
 Available lengths according to SCHAKO standard for band design. With connecting pins, supplied loose (2 for each connection)

Depending on use, the combination slot diffuser COMBIDSC is only available with plenum box or dummy piece.

Mounting:

- Permanent connection (-FV, standard).
 - Only possible with plenum box.
 - Standard for the models COMBIDSC-R0 / COMBIDSC-S0 and COMBIDSC-P0.
 - The slot diffuser is permanently connected to the plenum box.
- Concealed mounting (-VM)
 - Only possible with plenum box.
 - Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).
 - Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.
 - The slot diffuser is screwed to the pole brace in the plenum box housing with concealed screws.
- Clamp strap (-KB, standard)
 - Only possible for the model with dummy piece (-BS1) and without plenum box.
 - Screws and clamp straps are supplied loose.
 - Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).
 - Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.
- The slot diffuser is screwed to the clamp strap with concealed screws (included in delivery).
 - For mounting, access on the rear is not required!
- Mounting with counter pole brace (-GT)
 - Only possible for the model with dummy piece (-BS1) and without plenum box.
 - Screws and clamp straps are supplied loose.
 - Possible for the models COMBIDSC-R0 / COMBIDSC-P0 and COMBIDSC-S0-Z2 (with additional profile).
 - Not possible for the models COMBIDSC-S0-Z0 / COMBIDSC-S0-Z1 / -Z3.
 - The slot diffuser is screwed to the counter pole brace (pole brace strap) with concealed screws (included in delivery).
 - For mounting, access on the rear is required!

Accessories:

- End pieces made of aluminium (same colour as frame).
 - Supplied loose (-ES, pair) (standard).
 - Mounted ex works on both sides (-EB).
 - Mounted ex works on the left side (-EL).
 - Mounted ex works on the right side (-ER).
 - Without end piece (-E0).
- Additional profile made of aluminium (same colour as frame), only possible for COMBIDSC-S0:
 - ZI (-Z1): connection of ceiling panels.
 - Z II (-Z2): connection of panelled ceilings.
 - Z III (-Z3): connection of ceiling panels.
 - Without additional profile (-Z0).

- Dummy piece (only possible without plenum box), mounting only possible with (-KB, standard) or counter pole brace (-GT).
 - Made of sheet steel painted to RAL 9005 (black) (-
 - Without dummy piece (-BSO, only possible in connection with plenum box).



- Plenum box (-ASK-26), made of galvanised sheet steel (-SV), with fixing lugs, without riveting nut (-E0, standard) or with riveting nut (-EM).
 - Model (number of slots):
 - 2-slot (1 for supply air / 1 for return air) (-2)
 - 4-slot (2 for supply air / 2 for return air) (-4)
 - Single / band design:
 - Single length (-N, length of plenum box max. 1500 mm)
 - Band design (-B, available lengths according to SCHAKO standard for band design)
 - Length:
 - 1000 mm (-01000)
 - 1500 mm (-01500)
 - Length in mm, can be freely selected (-xxxxx, always with 5 digits)
 - Mounting of box:
 - Permanent connection (-FV) (standard).
 - Concealed mounting (-VM) (only possible for the models COMBIDSC-RO and for COMBIDSC-PO and COMBIDSC-SO-Z2).
 - Material:
 - Galvanised sheet steel (-SV) (standard).
 - Damper
 - Without damper (-DK0) (standard).
 - With damper made of galvanised sheet steel, adjustable, for simple air volume regulation:
 - In the plenum box housing (with lateral spigot position S1 and S2) (-DK1).
 - In the connection spigot, with cable-operated adjustment (with spigot position from above S0) (-DK2).
 - Rubber lip seal:
 - Without rubber lip seal (-GD0)
 - With rubber lip seal (-GD1) made of special rubber, at the connection spigot.
 - Insulation:
 - Without insulation (-I0)
 - With box insulation inside (-li), thermal insulation at the inside of the plenum box.
 - With box insulation outside (-la), thermal insulation at the outside of the plenum box.
 - Height of plenum box:
 - Standard height of plenum box (-KHS)
 - Height of plenum box in mm, freely selectable (xxx) (minimum height = spigot diameter + 47 mm, always with 3 digits)
 - Box neck:
 - Standard box neck (-KVS)
 - Box neck in mm, freely selectable (-xxx) (minimum height = 45 200 mm, always with 3 digits)
 - Spigot position:
 - Spigot from above (-S0).
 - Lateral spigots on both sides (-S1) (standard).
 - Lateral spigot on one side (-S2).
 - Spigot diameter:
 - Standard spigot diameter (-SDS).
 - Spigot diameter in mm, freely selectable (-xxx, always with 3 digits).
 - Suspension:
 - Without riveting nut (-E0).
 - With riveting nut (-EM), made of brass.

TECHNICAL DOCUMENTATION

Specification text I

- Corner angles (-EW-26), frame and dummy profile made of extruded aluminium profile. With 4 fishplates (-VL, included in delivery) made of aluminium (same colour as frame), supplied loose.
 - Model (number of slots):
 - 2-slot (1 for supply air / 1 for return air) (-2)
 - 4-slot (2 for supply air / 2 for return air) (-4)
 - Frame profile:
 - Standard frame profile (-R0)
 - Narrow frame profile (-S0)
 - Special frame profile (-P0)
 - Frame surface:
 - Natural colour anodised aluminium (standard, -ELOX)
 - Aluminium painted to
 - RAL 9006 (white aluminium, -9006)
 - RAL 9010 (white, -9010)
 - Painted to a different RAL colour (-xxxx)
 - Dummy profile colour: made of painted aluminium
 - Similar to RAL 9005 (black) (-B9005) (standard).
 - Similar to RAL 9006 (white aluminium) (-B9005).
 - Similar to RAL 9010 (white) (-B9010).
 - RAL colour can be freely selected (Bxxxx).
 - Angle between sides:
 - 90° (-090).
 - Angle as required (-xxx), values between α = 90° (-090, standard) and 170° (-170) are possible.
 - Left-side length (a):
 - Standard length L=250 for 2-slot models / L=400 for 4-slot models
 - Right-side length (b):
 - Standard length L=250 for 2-slot models / L=400 for 4-slot models
 - Additional profile:

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- Without additional profile (-Z0) (standard).